

- Welding unit with inverter technology and microprocessor control
- The arc dynamic of the product is unique enabling the highest standard of welding result
- Can be used with all types of electrodes: rutile, basic, stainless steel & cast iron

**MMA :**

- ✓ Instant and easily controlled start
- ✓ Constant welding power
- ✓ Tolerant to current fluctuations or to the arc length
- ✓ High penetration and perfect arc stability



REF.030077

Delivered in suitcase with
Earth cable (1.6m/ø16mm²)
Electrode holder (2m/ø16mm²)

REF.030435

Delivered in bundle with
Earth cable (1.6m/ø16mm²)
Electrode holder (2m/ø16mm²)
Master 11 helmet

This welding unit offers the following advantages :

- ✓ **ARC FORCE** : Instantaneous increase of the current in difficult welding situation
- ✓ **HOT START** : Increased power at start
- ✓ **ANTI STICKING** : Prevents the electrode sticking



UNIT PROTECTED FOR USE ON GENERATORS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%)

CE EN 60974-1

50/60Hz		I ₂		EN60974-1 (40°C)							U ₀		cm kg		POWER GENERATOR	
TIG	MMA	ø1,6	ø2	ø2,5	ø3,2	ø4	ø5	I _A (50%)	X% (I ₂ max)							
10A 160A	10A 160A	62	50	47	45	22	-	85A	14%	72V	13x17x28cm	4,2kg	6kW	7,5kVA		