

MADE IN FRANCE
MANUFACTURER SINCE 1964

50 ANS • YEARS • JAHRE



Car Body Welding System

Catalogue Carrosserie • Karosserie-Schweißtechnik Katalog
Catálogo de Soldadura para Carrocería

2014

www.gys.fr

SPOTTER • DENT PULLER • MIG • PLASMA • HANDTOOLS • ACCESSORIES

50 YEARS

► PDF

www.gys.fr

Your Carbody Partner
Votre Partenaire Carrosserie
Produktvielfalt, die Überzeugt

Distributed In
106 Countries

Distribué Dans 106 Pays
Export in 106 Länder



GYS France - HEADQUARTER
Laval



GYS U.K.
Warwick



GYS Germany
Aachen



GYS China
Shanghai



GYS India
Coimbatore

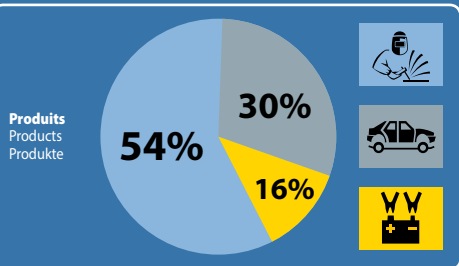


INDUSTRIAL GROUP SINCE 1964

Société familiale
Family firm
Familienbetrieb



X 450



100 %

Production intégrée
In-house Manufacturing
integrierter Produktion



Centre de R&D
R&D Center
F&E Zentrum

Mécanique
Mechanics
Mechanik

Tôlerie / Filerie
Metal work / Cable work
Belchfabrik / Verdrahtung

Transformateurs
Transformers
Transformator

Electronique
Electronics
Elektronik

Montage
Assembly
Montage

Logistique
Logistics
Logistik



DENT PULLING EQUIPMENT



SPOT WELDING EQUIPMENT



MIG WELDING & CUTTING EQUIPMENT



CAR BODY REPAIR TOOLS



GYSPT PRO 230	Acier/Steel /Stahl	 230V	052178
GYSPT PRO 400	Acier/Steel /Stahl	 400V	052185

2
3 800 A

GUNS



2 m
Ø 70 mm²

2 m
Ø 70 mm²

2 m
Ø 70 mm²

INCLUDED
AUTOMATIC GUN
052512

Automatic



INCLUDED
MANUAL GUN
052505

Manual



PATENTS REGISTERED NUMBERS
001830845-0001
EUROPEAN TRADEMARK & DESIGN





GYS POT COMBI 230 E.PRO

021266

Acier/Steel/
Stahl



Alu

230V

3 800 A

7 500 A

INCLUDED
SPOTTER BOX
050075
+ ALU BOX STANDARD
050020
Details p.18-19

SYNERGIC CONTROL
Acier/Steel/Stahl



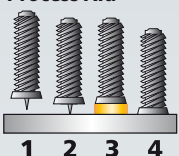
NEW
SOFT

Alu



PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN

Process Alu



GYS POT ALU E.FV

Alu

110 > 230V

7 500 A

021372

INCLUDED
ALU BOX
STANDARD
050020
Details p.19

8m

2m
Ø70mm²

INCLUDED
AUTOMATIC
GUN
052512

Acier/Steel/Stahl
Automatic

3 GUNS
INCLUDED

Acier/Steel/Stahl
Manual

INCLUDED
MANUAL
GUN
052505

2m
Ø70mm²

2m
Ø70mm²

3m
Ø25mm²

Alu
Automatic

Alu Gun

COMBI 230 E.PRO
& ALU E.FV



Alu

Automatic

3m
Ø25mm²

85V 265V

FV
(Flexible Voltage)

Complete
your
equipment

Recommandé •
Recommended



051003

Option



050051



051997



052918

GYS POT ALU E.FV
GYS POT COMBI 230 E.PRO

Consommables alu & acier p.18/19 • Alu & steel consumables p.18/19

MADE IN FRANCE
60974/1



50/60 Hz

I₂

A

SYNER-
GIC



Acier/Steel

Alu

SEPARATE
CABLE
GUN

U₂

V



A

I_{RMS}

A



OK



OK



cm



kg

GYS POT ALU E.FV

021372

110>230V

7500

■

—

AUTOMATIC

—

50 > 200

5

—

OK

OK

21 x 24 x 36

14

GYS POT COMBI 230 E.PRO

021266

230V

3800 (steel)
7500 (alu)

■

x2

AUTOMATIC
+ MANUAL

AUTOMATIC

■

7,4 (steel)
20 > 200 (alu)

16

2800
(steel)

OK

OK

45 x 43 x 29

49,7

NEW
01/2014

Spot 600

053533



Spot 800

051331



NEW
01/2014

Spot 1000

053540



Spot 1600

051348



Workstation

050747



Acier/Steel/Stahl

EASYLINER

39.02 (230 V)

39.04 (400 V)

053618

053625



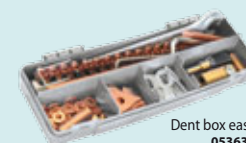
GYSPOT 39.02



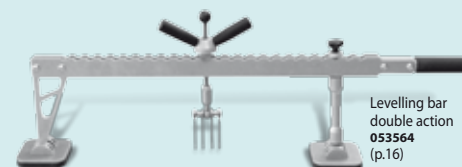
GYSPOT 39.04



Trolley
SPOT 1000
053540



Dent box easy
053632
(p.18)



Levelling bar
double action
053564
(p.16)



ALL IN 1 BOX



MADE IN FRANCE

NEW
02/2014



OPTIONS



RINGMATIC
052154
(p.17)



QUICK SPOT AIR GUN
052352
(p.17)



MANULINER
050471
(p.17)





MADE IN FRANCE

Alu

PROLINER
ALU E.FV

035065

Acier/Steel/Stahl

PROLINER

39.02 (230 V)

034402

39.04 (400 V)

034419

Acier/Steel/Stahl

PROLINER

PRO 230 (230 V)

034372

PRO 400 (400 V)

034389



GYSPOT PRO 230



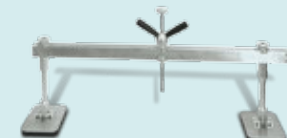
GYSPOT PRO 400



Trolley
SPOT 800
051331



Cable
support
052284



Levelling bar
050693
(p.16)



4 gripping
multihook head
049758
(p.16)



Dent box
standard
050037
(p.18)



GYSPOT ALU E.FV
021372



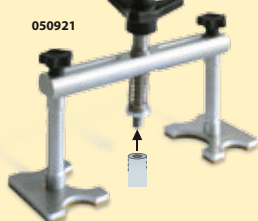
Trolley
SPOT 800
051331



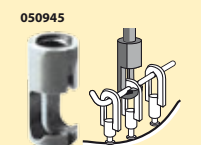
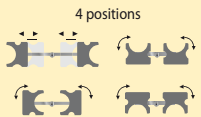
Cable support
052284

ALU PULLER 051003

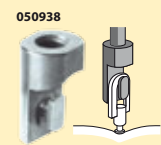
050921



4 positions



050945



050938



GYSPOT 39.02



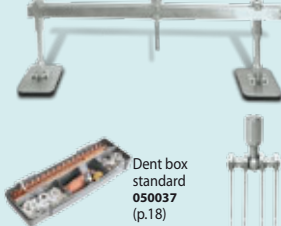
GYSPOT 39.04



Trolley
SPOT 800
051331



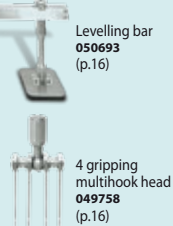
Cable
support
052284



Levelling bar
050693
(p.16)



Dent box
standard
050037
(p.18)



4 gripping
multihook head
049758
(p.16)



OPTIONS

Manuliner
050471
(p.17)

Ringmatic
052154
(p.17)

QUICK SPOT
AIR GUN
052352
(p.17)





Acier/Steel/Stahl

SPEEDLINER

39.02 (230 V)
035010

39.04 (400 V)
035027

SPEEDLINER

PRO 230 (230 V)
035034

PRO 400 (400 V)
035041

Alu

SPEEDLINER
ALU E.FV

035706



MADE IN FRANCE

Complete
solution

Acier/Steel/Stahl + Alu

SPEEDLINER
COMBI 230 E.PRO

035072



GYSPOT 39.02



GYSPOT 39.04



GYSPOT PRO 230



GYSPOT PRO 400



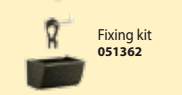
GYSPOT ALU E.FV



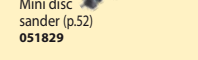
Trolley
SPOT 1600
051348



Mini disc
sander (p.52)
051829



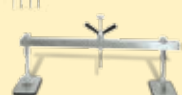
Fixing kit
051362



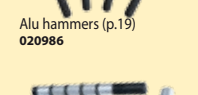
4 gripping multihook
head (p.16)
049758



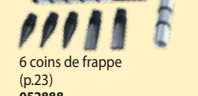
Alu hammers (p.19)
020986



Levelling bar (p.16)
050693



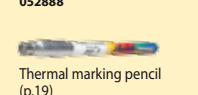
Inertia hammer (380 g)
050051



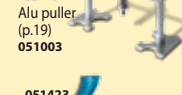
6 coins de frappe
(p.23)
052888



Alu puller
(p.19)
051003



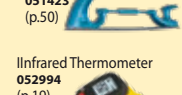
Thermal marking pencil
(p.19)
052765



051423
(p.50)



Alu Box Ø 5 & 6
048195
(p.19)



Infrared Thermometer
052994
(p.19)



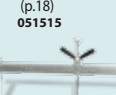
GYSPOT
COMBI 230 E.PRO



Trolley SPOT 1600
051348



Dent box consumables
(p.18)
051515



Levelling bar (p.16)
050693



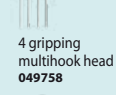
Levelling lever (p.16)
050686



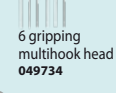
052451
(p.16)



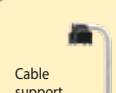
Manuspot (p.17)
050679



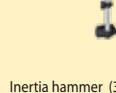
4 gripping multihook head (p.16)
049758



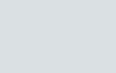
6 gripping multihook head (p.16)
049734



3 lifting rods (p.18)
050792



Magnetic earth (p.18)
049666



Cable support
052284

Alu puller (p.19)
051003

Inertia hammer (380 g)
050051

OPTIONS



QUICK SPOT
AIR GUN
(p.17)
052352



Ringmatic
(p.17)
052154



Trolley SPOT 1600
051348



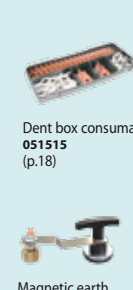
Manuspot
050679
(p.17)



Levelling bar
050693
(p.16)



4 gripping multihook head
049758
(p.16)



Dent box consumables
051515
(p.18)



Levelling lever
050686
(p.16)



6 gripping multihook head
049734
(p.16)



Magnetic earth
049666
(p.18)



3 lifting rods
050792
(p.18)



052451
(p.16)

SPEEDLINER (without generator)
035058





Acier/Steel/Stahl

GYSLINER

39.02 (230 V)
035096

39.04 (400 V)
035102

GYSLINER

PRO 230 (230 V)
035119

PRO 400 (400 V)
035126



GYSPOT 39.02



GYSPOT 39.04



GYSPOT PRO 230



GYSPOT PRO 400



MADE IN FRANCE

Expert
solution

Acier/Steel/Stahl + Alu

GYSLINER
COMBI 230 E.PRO

035089



GYSPOT
COMBI 230 E.PRO



Workstation
050747



Manuspot
050679
(p.16)

Fixing kit
051362



4 gripping
multihook
head
049758
(p.16)



6 gripping
multihook
head
049734
(p.16)



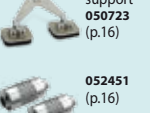
Lifting bar
050716
(p.16)



8 gripping
multihook
head
049741
(p.16)



Levelling bar
050693
(p.16)



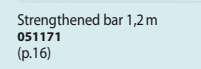
Double pads
support
050723
(p.16)



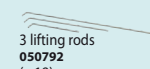
Levelling lever
050686
(p.16)



Magnetic earth
049666
(p.19)



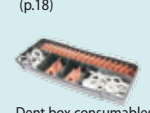
Strengthened bar 1,2 m
051171
(p.16)



3 lifting rods
050792
(p.18)



Spotter box
050075
(p.18)



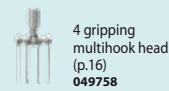
Dent box consumables
051515
(p.18)



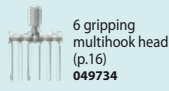
Workstation
050747



Lifting bar (p.16)
050716



4 gripping
multihook head
(p.16)
049758



6 gripping
multihook head
(p.16)
049734



8 gripping
multihook head
(p.16)
049741



Double pads
support (p.16)
050723



Manuspot
(p.16)
050679



(p.18)
051515



Dent box consumables
(p.18)
051515



3 lifting rods
(p.18)
050792



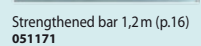
Magnetic earth
(p.18)
049666



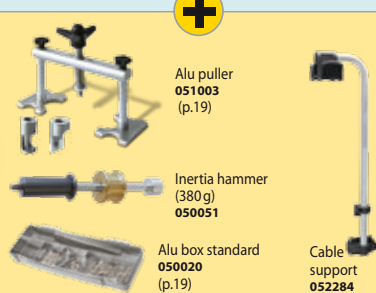
Levelling bar (p.16)
050693



Levelling lever (p.16)
050686



Strengthened bar 1,2 m (p.16)
051171



Alu puller
051003
(p.19)

Inertia hammer
(380 g)
050051

Alu box standard
050020
(p.19)

Cable
support
052284

GYSLINER (without generator)
035133



MARTEAUX INERTIE - Inertia hammers - Ausziehhammer

1,1 kg
049802

(x20)
052239

(x1)
049482

1,1 kg
041813

Clous - Nails
- Nägel

Ø 2 (x100)
041561

Ø 2, M4 (x1)
049482

1,7 kg
051201

Rondelles - Washers
- Ringe

Ø 16, 8x16 (x1)
049574

(x1)
051218

8x16 (x100)
049444

Griffes - Gripping hook head
- Ausbeulkit

50 cm

049819
2,5 kg

COMPLETE KIT
051225

Dent box Standard
050037

(x20) (x1) (x 50) (x25)

(x1) (x 25) (x1)

LEVIER DE DÉBOSELAGE - Levelling lever - Zughebel

PATENTS REGISTERED NUMBERS
001652108-0002
EUROPEAN TRADEMARK & DESIGN

050686

BARRE DE DÉBOSELAGE DOUBLE ACTION - Levelling bar double action - Zughebelbrücke

NEW
02/2014

053564

BARRE DE DÉBOSELAGE - Levelling bar - Zugbrücke

PATENTS REGISTERED NUMBERS
001652108-0001
EUROPEAN TRADEMARK & DESIGN

0,85 m

050693

BARRE DE TIRAGE - Lifting bar - Scherenzugbrücke

0,85 m

050716

Barre renforcée
Strengthened bar

(x2)
052451

55 mm

Barre de traction - Traction bar - Zugstange

Barre renforcée
• Strengthened bar

051171 1,20m

Support double patin
- Double pad support
- Doppelfüße

050723

Griffes - Gripping hook head - Ausbeulkit

4 049758

6 049734

8 049741

050945

PATENTS REGISTERED NUMBERS
001652108-0003
EUROPEAN TRADEMARK & DESIGN

051317

4 positions • 4 Positionen

3 m
Ø 35 mm²

051690

EASY TOOL CONNECTION

GYSPT 39.02/04
GYSPT PRO230/400
GYSPT COMBI 230 PRO

051584

051652
Anneaux
- Rings
- Anschweißösen

051669
Fils ondulés
- Wavy wires
- Wellendraht

051676
Rétreinte
- Tempering
- Glättwerkzeug

380 g

RINGMATIC

052154

included (x 50)

QUICK SPOT AIR GUN

052352

Pneumatic

AIR

Light weight
920 g

Graisse contact
Contact grease

050440

OPTION - ADAPTATEUR TEXAS POUR PISTOLET - Adapter for gun

For RINGMATIC
& MANUSPOT

052499

For QUICK SPOT AIR GUN

052826

MANULINER

050471

MANUSPOT

050679



CONSOMMABLES ACIER - Steel consumables - Stahl-Verbrauchsmaterial

DENT BOX CONSUMABLES
051515

	20 STARS WITH COPPER COATING	052239 (x20)
	50 STRAIGHT PULLING RINGS	050648 (x100)
	25 TWISTED PULLING RINGS	050631 (x50)
	25 WAVY WIRES	049727 (x50)

DENT BOX SMALL
052277

	20 STARS WITH COPPER COATING	052239 (x20)
	1 ELECTRODE FOR RINGS ø 16 - 8 x 16	049574 (x1)
	50 CENTERING RINGS ø 8 x 16	049444 (x100)
	1 SINGLE HOOK	051218 (x1)
	1 ELECTRODE FOR MAGNETIC EARTH	050013 (x1)
	1 FLAT KEY N°27	049673 (x1)
	1 EARTH HOOK	

DENT BOX STANDARD
050037

	20 STARS WITH COPPER COATING	052239 (x20)
	1 ELECTRODE FOR RINGS	050655 (x1)
	50 STRAIGHT PULLING RINGS	050648 (x100)
	25 TWISTED PULLING RINGS	050631 (x50)
	1 LIFTING ROD	050792 (x3)
	1 ELECTRODE FOR WAVY WIRES	049789 (x1)
	25 WAVY WIRES	049727 (x50)
	1 ELECTRODE FOR MAGNETIC EARTH	050013 (x1)
	1 CARBON HEATING ELECTRODE	049468 (x5)

DENT BOX EASY
053632

	10 STARS WITH COPPER COATING	052239 (x20)
	1 STAR-CHUCK FOR INERTIA HAMMER	049482 (x1)
	1 ELECTRODE FOR RINGS ø 16 - 8 x 16	049574 (x1)
	50 CENTERING RINGS ø 8 x 16	049444 (x100)
	1 ELECTRODE WARMING POINT - ø 16	049567 (x1)
	1 CARBON HEATING ELECTRODE	049468 (x5)
	1 FLAT KEY N°27	049673 (x1)
	1 EARTH HOOK	
	1 ELECTRODE FOR RINGS	050655 (x1)
	50 STRAIGHT PULLING RINGS	050648 (x100)
	1 LIFTING ROD	050792 (x3)
	1 ELECTRODE FOR WAVY WIRES	049789 (x1)
	25 WAVY WIRES	049727 (x50)

more

	SQUARE LOCK NUT - M8 (x100)	050303
	MAGNETIC POSITIONER (x1)	049772
	MAGNETIC EARTH (x1)	049666
	ELECTRODE WHEEL ø 16 (x1)	050310
	EARTH PLATE (x1)	052529
	ROUND CAP TYPE F (x6)	049970
	MONOPOINT ELECTRODE FOR THE GUN (x1) + 1 CAP TYPE F	049291

SPOTTER BOX
050075

	20 STAR WITH COPPER COATING	052239 (x20)
	1 STAR-CHUCK FOR INERTIA HAMMER	049482 (x1)
	1 ELECTRODE FOR RINGS ø 16 - 8 x 16	049574 (x1)
	50 CENTERING RINGS ø 8 x 16	049444 (x100)
	1 ELECTRODE WARMING POINT - ø 16	049567 (x1)
	1 CARBON HEATING ELECTRODE	049468 (x5)
	1 FLAT KEY N°27	049673 (x1)
	1 EARTH HOOK	
	1 ELECTRODE FOR AUTO-THREADED RIVETS ø 5 - M5, M6	049598 (x1)
	1 ELECTRODE FOR RIVETS - ø 16, 3 x 4,50	049604 (x1)
	50 THREADED STUDS M4 x 16	049383 (x100)
	50 THREADED STUDS ø 5 x 12	049413 (x100)
	50 THREADED STUDS ø 5 x 18	049420 (x100)
	100 RIVETS - ø 3 x 3,25	049345 (x100)
	100 RIVETS - ø 3 x 4,50	049352 (x100)

CONSOMMABLES ALU - Alu consumables - Alu-Verbrauchsmaterial

ALU BOX STANDARD (Ø 4)
050020

	200 ALU MAGNESIUM SCREWS 12 mm - ø 4 - M4	050273 (x200) 050129 (x1000)
	200 ALU SILICIUM SCREWS 12 mm - ø 4 - M4	050280 (x200) 050136 (x1000)
	5 SCREWABLE RINGS ø 4	050297 (x5)
	1 LIFTING ROD	050792 (x3)

more (Ø 4)

	MANDREL FOR ALU GUN - Ø 4 (x2)	049000
	TENSION MANDREL FOR M4 (x1)	050327
	MANDREL FOR ALU GUN - Ø 4 (x1)	050945
	MANDREL FOR ALU GUN - Ø 4 (x1)	050938

ALU BOX Ø 5 & 6
048195

048195



	ø 5		+ ø 6	
	MANDREL FOR ALU GUN - ø 5	048157 (x1)	MANDREL FOR ALU GUN - ø 6	048164 (x1)
	ALU MAGNESIUM SCREWS 12 mm - M5	048140 (x100)	ALU MAGNESIUM SCREWS 12 mm - M6	048133 (x100)
	ALU SILICIUM SCREWS 12 mm - M5	048126 (x100)	ALU SILICIUM SCREWS 12 mm - M6	048003 (x100)
	SCREWABLE RINGS - ø 5	052635 (x5)	SCREWABLE RINGS - ø 6	052628 (x5)

ALUPULLER

	051003
	050945
	050938
	4 positions

CRAYON MARQUEUR THERMIQUE
- Thermal marking pencil

	052765
	121°C 250°F

THERMOMÈTRE INFRAROUGE
- Infrared Thermometer - Infrarot Thermometer

	052994
	-50 / +380°C -58 / +716°F

MARTEAUX ALU
- Alu hammers

	020986

MASSE PISTOLET ALU
- Alu gun earth adapter

	051683

Câble de masse double
- Double earth clamp

	052918

MASSE PISTOLET ACIER - Steel gun earth adapter

	051997
	Ø 35 mm²

MANUSPOT / MANULINER
/ QUICK SPOT AIR GUN

	Direct impact electrodes (x5)	050839
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MANUSPOT/MANULINER

	Box of 3 electrodes for accessories	050822
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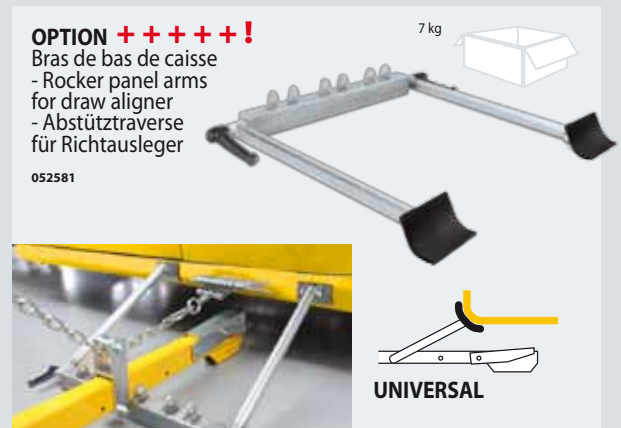
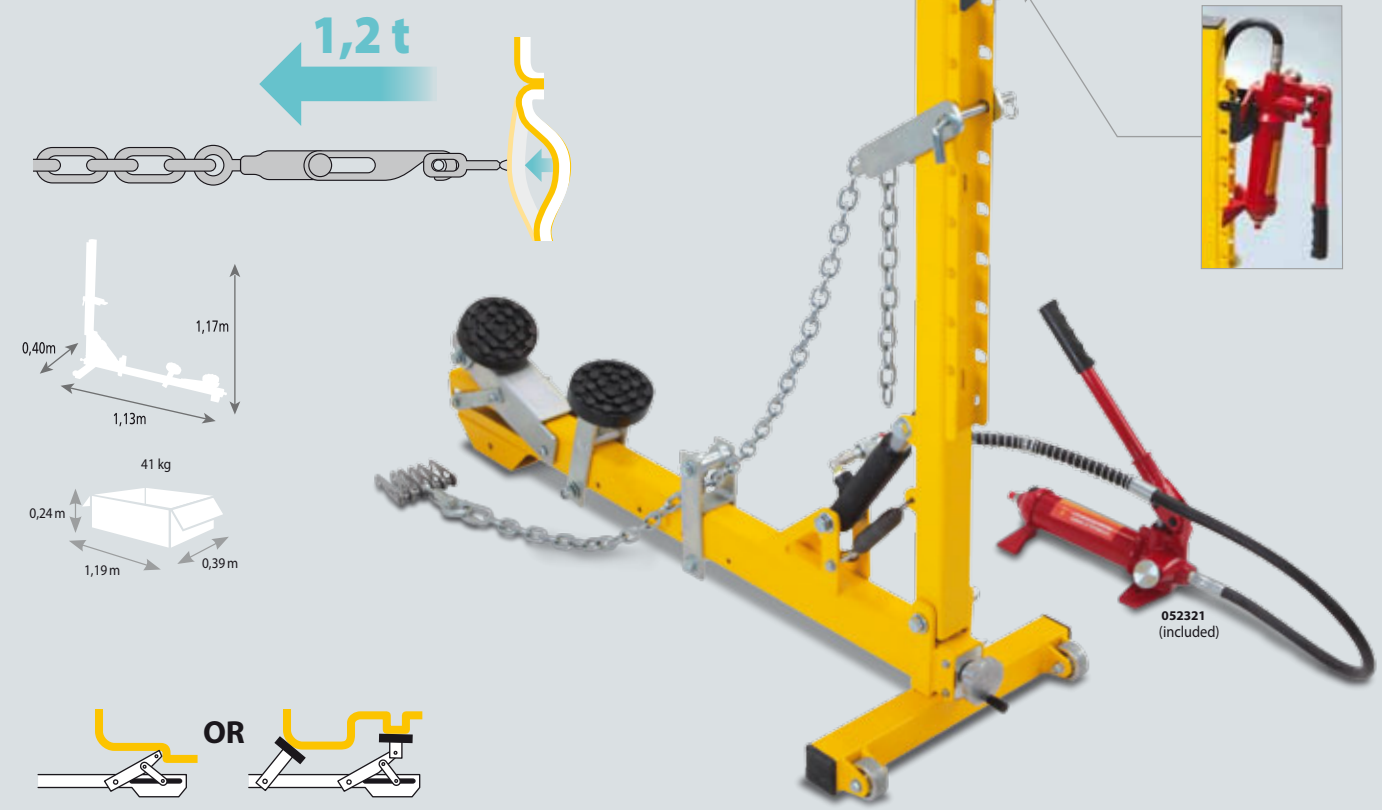
PISTOLETS - Single side gun

	D1 048959 (>2012)
	D2 048942
	S1 (< nov 2010) 048171
	S2 - NEW (> nov 2010) 048188
	Écrou - Nut 053199
	Microswitch 053267

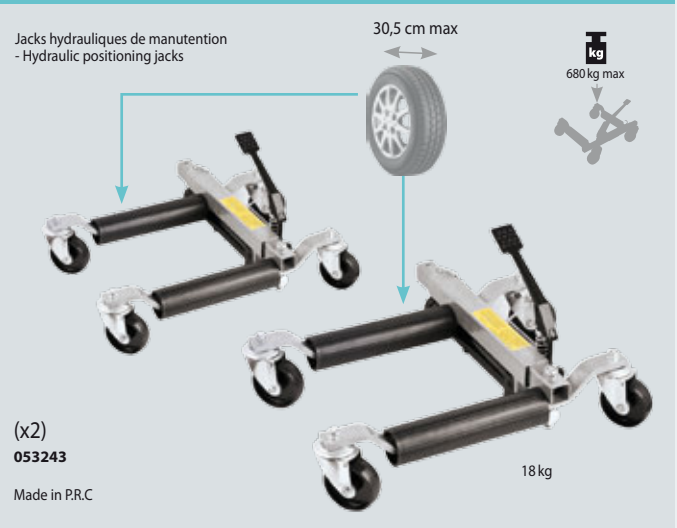


ÉQUERRE DE TIRAGE - DRAW ALIGNER - SCHNELLAUSBEUL-RICHTAUSLEGER

052475



CHARIOT DE MANUTENTION PRISE SOUS ROUE - Wheel truck - Kfz-Montagelift, fahrbar

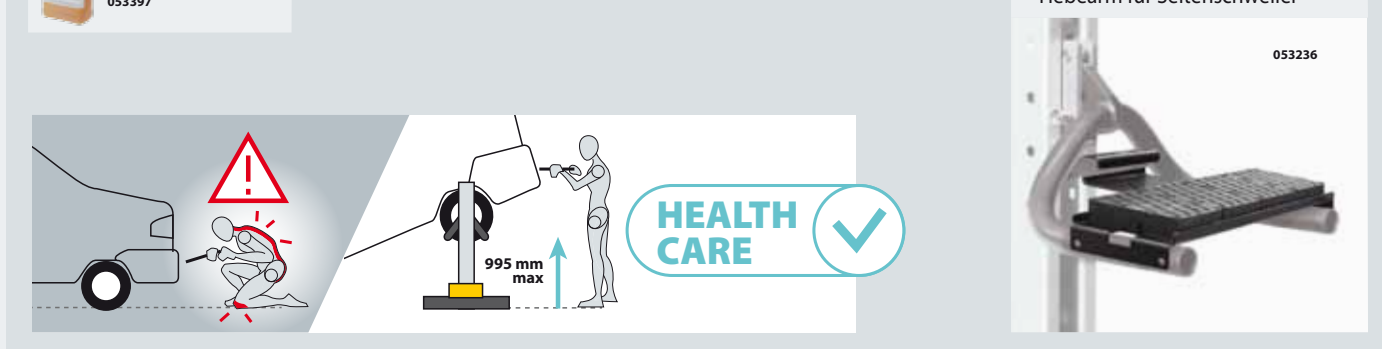


AIR JACK



SPOT LIFT 3T

052864

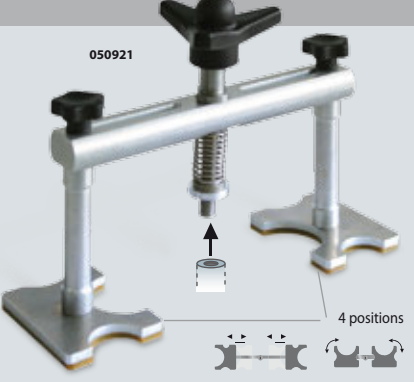


GLUE PULLER (Acier/Alu • Steel/Alu)

Glue Puller
050990



050921



4 positions



+



+



050983

+



050969

+



x6
050952

+

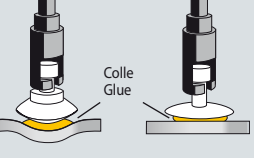
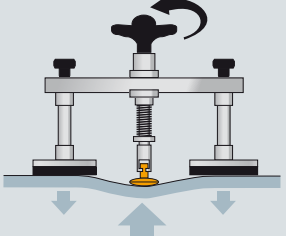


052901

+



x10
050976



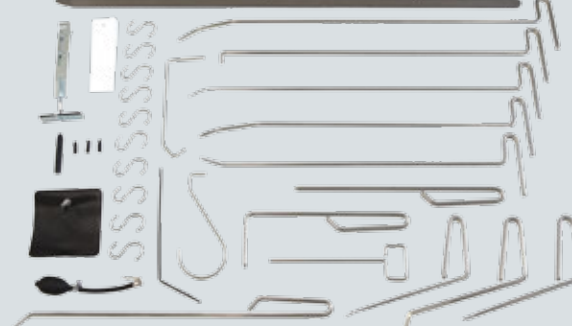
Colle Glue

OPTION
050051



380g

KIT DÉBOSSELAGE SANS PEINTURE - Dent Pulling Kit (without paint) - Dellenausbeulhebel-Set



051959



Paintless Dent Repair Kit



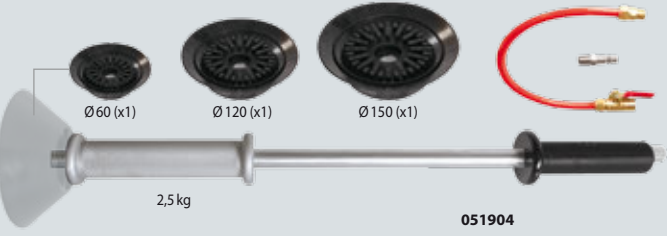
KIT COUSSINS GONFLABLES - Air Cushion Kit - Luftpolster-Spreizkissen-Satz



051942



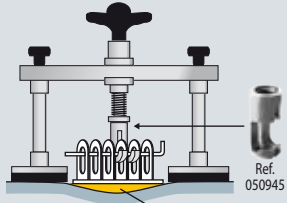
MARTEAU INERTIE PNEUMATIQUE - Pneumatic inertia hammer - Unterdruck-Schlaghammer



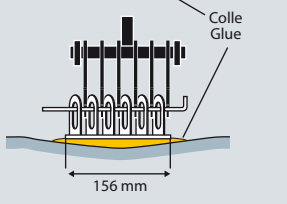
Ø60 (x1) Ø120 (x1) Ø150 (x1)
2,5 kg
051904



BARRETTES ANNEAUX PLASTIQUE - Plastic Multipads - Ösen-Klebepads



Ref. 050945



Colle Glue
156 mm

(x3)
048119



6
22

(x3)
048102



6
36

(x3)
048096



6
50

(x3)
048089



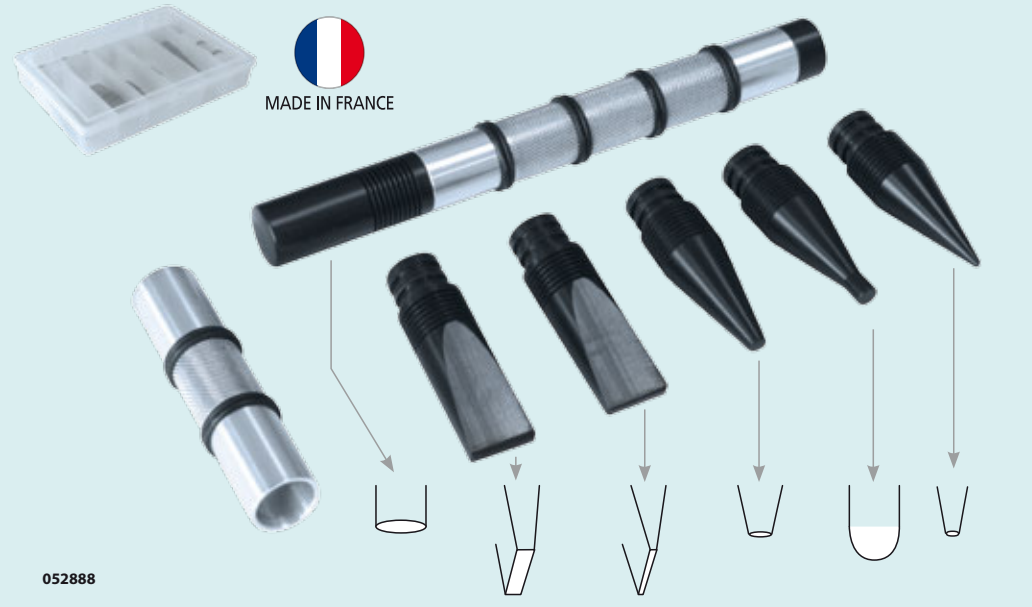
6
22

(x3)
048072



6
22

KIT DE 6 COINS DE FRAPPE - Set of 6 pencil punches - Beulenstemmer-Satz mit 6 Tefloneinsätzen

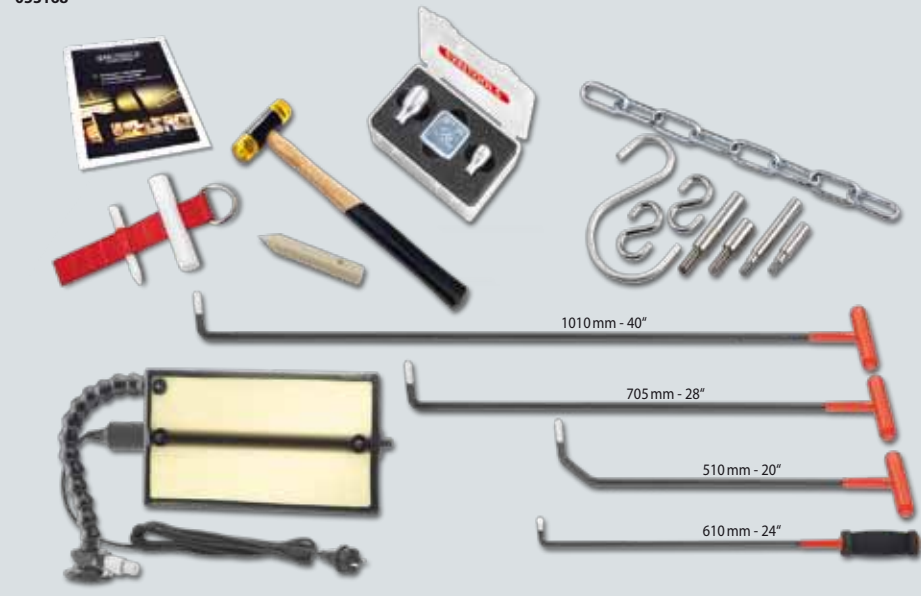


MADE IN FRANCE
052888



KIT MAGNÉTIQUE DE DÉBOSSELAGE SANS PEINTURE - Paintless Dent Repair magnetic kit - Magnetisches Ausbeul-Kit

053168



1010 mm - 40"
705 mm - 28"
510 mm - 20"
610 mm - 24"



LAMPE DE DÉBOSSELAGE - Paintless Dent Repair lamp - Ausbeullampe

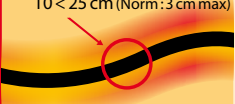
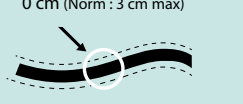
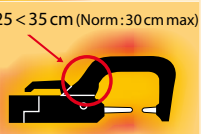
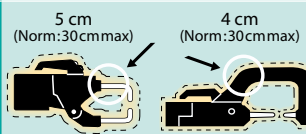
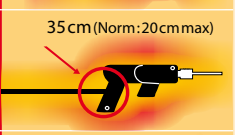
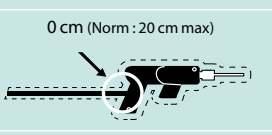
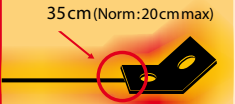
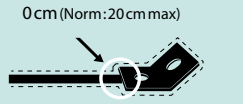
EXELTOOLS

ULTRA LIGHT
CARBON X40 PW
053175



150 mm - 6"
300 mm - 12"
CARBON



B1 10 < 25 cm (Norm: 3 cm max) 	B1 0 cm (Norm: 3 cm max) 
B2 25 < 35 cm (Norm: 30 cm max) 	B2 5 cm (Norm: 30 cm max) 4 cm (Norm: 30 cm max) 
B3 35 cm (Norm: 20 cm max) 	B3 0 cm (Norm: 20 cm max) 
B4 35 cm (Norm: 20 cm max) 	B4 0 cm (Norm: 20 cm max) 

GYS
SPOT 32D-X

7 500 A 500 daN



6 kg (included RX1) Cable 2,5 m, Ø 200 mm²
Double pressure Ø 8 mm

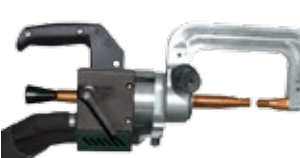
2 x 400 V
019881

INCLUDED

	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	RX1 051034
	RX2 051041
	RX3 051058

GYS
SPOT 32D-C

7 500 A 300 daN



4 kg (included RC1) Cable 2,5 m, Ø 200 mm²
Large opening 360° Ø 8 mm

2 x 400 V
019898

INCLUDED

	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	RC1 051065
	RC2 051072
	RC3 051089



AIR COOLED
Automatic mode
/Choose thickness

GYS
SPOT INVERTER 100R-X

10000 A 500 daN



6 kg (included RX1) Cable 2,5 m, Ø 200 mm²
Double pressure Ø 8 mm

3 x 400 V
019911

INCLUDED

	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	RX1 051034
	RX2 051041
	RX3 051058

GYS
SPOT INVERTER 100R-C

10000 A 300 daN



4 kg (included RC1) Cable 2,5 m, Ø 200 mm²
Large opening 360° Ø 8 mm

3 x 400 V
019928

INCLUDED

	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	RC1 051065
	RC2 051072
	RC3 051089

AIR COOLED
INVERTER

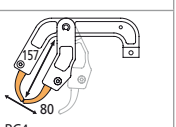
For mild steel, HSS, UHSS



Digital Screen
More details p.34



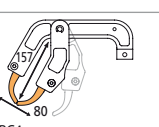
OPTION 32D-C



RC4
052253
8 bar / 120 daN



OPTION 100R-C



RC4
052253
8 bar / 120 daN

050068



052239
(x20)



049994
(x6)



049987
(x6)



049970
(x6)



SD CARD
050914

Housse de protection
- Protection cover
- Schutzhaube

050853



OPTION
X ARMS
p.36



MADE IN FRANCE
60974/1

GYS
SPOT 32D.X
GYS
SPOT 32D.C

019881
019898



50/60 Hz
2 x 400 V
32 (D)



RMS
A
7 500



MAX
A
10 500



mm
3 + 3
1,2 + 3



U₀
V
11



Cables
Air Cooled
2,2
2,5
8
2,5
2,5
8



mm²
200
150
3 x 6 H07RNF
200
150
4 x 6 H07RNF



100 %
CU
OK
OK



cm
55 x 75 x 190
70 x 99 x 208



kg
100
103





GYSPOT INVERTER
BP-LX

For mild steel,
HSS, UHSS

Boron
steel

13 000 A
550 daN

Liquid cooled

6,5 kg
(included X1)

Cable 2,5 m
Ø 200 mm²

Double pressure

Ø 10 mm

3 x 400V
019652

Régulation automatique de la force de serrage
et du courant de soudage

Automatic pressure and welding current adjustment

Automatisch geregelter Zangenanpressdruck

BP BODYPROTECT
TECHNOLOGY

2013/35/UE

UNIQUE ELECTRO-MAGNETIC FIELD PROTECTION by GYS

INCLUDED	
	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	X1 8 bar / 550 daN (X arms Ø 25 mm) 050501



LIQUID COOLED
INVERTER

13 000 A

NOUVELLE GAMME • NEW
RANGE • NEUE PRODUKTREIHE

7 500 10 000 A 14 500 A

GYSPOT INVERTER
BP-LC-s7

For mild steel,
HSS, UHSS

Boron
steel

13 000 A
550 daN

Liquid cooled

6,5 kg
(included C1)

Cable 2,5 m
Ø 200 mm²

Double pressure

Ø 10 mm

3 x 230V
020931

3 x 400V
020757

BP BODYPROTECT
TECHNOLOGY

2013/35/UE

UNIQUE ELECTRO-MAGNETIC FIELD PROTECTION by GYS

NEW

EDC

ENERGY
DYNAMIC
CONTROL

AUTOMATIC MODE (p.34)

Patent pending

INCLUDED	
	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	C1 8 bar / 550 daN 019140

OPTION	
	GYRO 360° for BP-LC 051737



050068

- 052239**
(x20)
- 049987**
(x6)
- 049994**
(x6)
- 049970**
(x6)



SD CARD
050914

CORAGARD CS 330
10l

Liquide de refroidissement
Cooling liquid
Wasserkühlung
Enfriamiento líquido
Refrigeração líquida

052246

BP & PTI : 3 x 10l recommended



Housse de protection
- Protection cover
- Schutzhaube

050853



MADE IN FRANCE 60974/1	50/60 Hz	A	A	V	mm	mm	mm	Cables	100% CU	cm	kg
GYSPOT BP.LX GYSPOT BP.LC-s7	3 x 400V	32 (D)	13 000	16	3 + 3 + 3	1,5 + 3		Liquid / Air Cooled	OK	65 x 80 x 205	160
GYSPOT BP.LC-s7 230 V	200 208 230 240	63 (D)	10 500 11 000 12 000 12 500	15 15,5 17 18				Liquid			
								Air			
								—			



NOUVEAUTÉ • NEW • NEUE

7 500 10 000 A 13 000 A 14 500 A



GYSPOT INVERTER
BP-LQC-s7 For mild steel, HSS, UHSS Boron steel

13 000 A
550 daN

Liquid cooled



6,5 kg
(including QC1)

Cable 2,5 m
Ø 200 mm²

Ø 10 mm

3 x 400V
021082

BP BODYPROTECT TECHNOLOGY
UNIQUE ELECTRO-MAGNETIC FIELD PROTECTION by GYS

EDC ENERGY DYNAMIC CONTROL
AUTOMATIC MODE (p.34)
NEW
Patent pending



INCLUDED	
	Monopoint/Spot welding (x1) 049291
	SPOTTER BOX 050075 p.18
	Inertia hammer 049482 + 049802
	QC1 021167 8 bar / 550 daN

OPTION	
	GYRO 360° for BP-LQC 053274

LIQUID COOLED
INVERTER



MADE IN FRANCE

550 daN

6,5 kg including C1

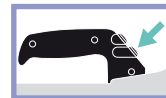
LIQUID COOLED
REFROIDISSEMENT
LIQUIDE

Ø 10 mm

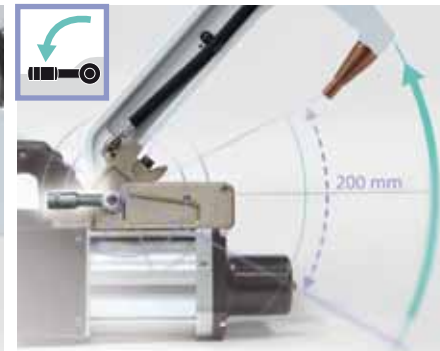


for : BP LQC

NEW GENERATION



OPEN XL 80 mm



EASY

Aluminium nickelé
Pas d'oxydation,
Contact parfait
Durée de vie prolongée

- Nickel plated alu
- Alu (vernickelt)

CLEAN



QUICK 2s



PERFECT ELECTRICAL CONNECTION



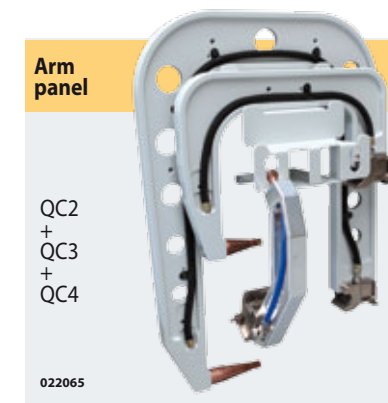
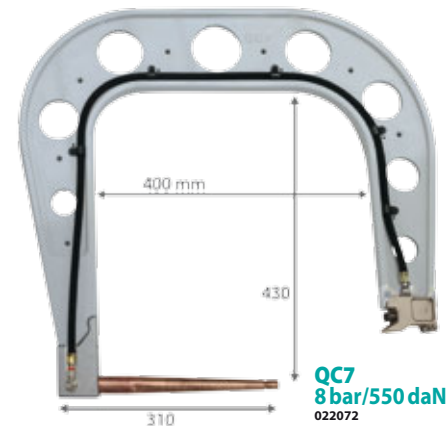
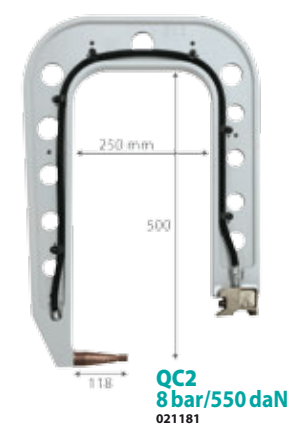
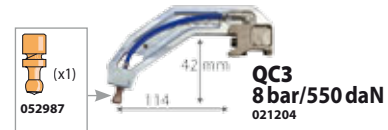
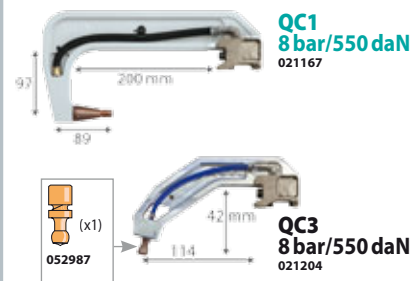
AUTO

C Arms - Caps Ø13 mm



= Aluminium nickelé - Nickel plated aluminium - Aluminium (vernickelt)

Bras isolés - Isolated arms - Isolierte Bügel



GYS	MADE IN FRANCE	CE NORMA	50/60 Hz	A	RMS A	mm	Uo V	Cables			100% CU	cm	kg
								Liquid / Air Cooled	m	mm ²			
GYSPOT BP.LQC-s7	019881	32 (D)	3 x 400 V	13 000	3 + 3 + 3	1,5 + 3	16	Liquid	2,5	200	OK	65 x 80 x 205	160
								Air	2,5	150			
								—	8	4 x 6 H07RNF			

GYSPOT INVERTER
BP-LCX-s7

For mild steel,
HSS, UHSS

Boron
steel

13 000 A
550 daN

Liquid cooled

6,5 kg
(included X1 or C1)

Cable 2,5 m
Ø 200 mm²

Double pressure

Ø 10 mm

3 x 230V
020948

3 x 400V
020764

BP BODYPROTECT
TECHNOLOGY

UNIQUE ELECTRO-MAGNETIC FIELD PROTECTION by GYS

EDC ENERGY
DYNAMIC
CONTROL

C clamp only
AUTOMATIC MODE (p.34)
Patent pending

INCLUDED	
	Monopoint/ Spot welding (x1) 049291
	SPOTTER BOX (p.18) 050075
	Inertia hammer 049482 + 049802
	C1 8 bar / 550 daN 019140
	X1 8 bar / 550 daN (X arms Ø 25 mm) 050501

OPTION

GYRO 360° for BP-LCX
051737



GYSPOT INVERTER
EVOLUTION PTI-s7

For mild steel,
HSS, UHSS

Boron
steel

14 500 A
550 daN

Liquid cooled

Transformer inside

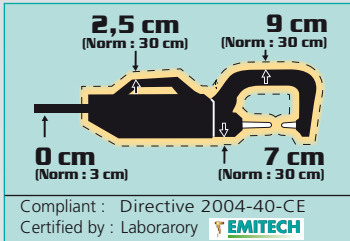
FUSE 16 > 25 A

Cable 4 m or 6 m

Double pressure

Ø 10 mm

3 x 400V
020894
020900



NEW

EDC ENERGY
DYNAMIC
CONTROL

AUTOMATIC MODE (p.34)
Patent pending

INCLUDED	
	C1 isolé - insulation 8 bar / 550 daN 021402

à partir de

OPTION

Complete kit
051010

GYRO 360° for PTI
051720



- 052239** (x20)
- 049987** (x6)
- 049994** (x6)
- 049970** (x6)



CORAGARD CS 330 10l

Liquide de refroidissement
Cooling liquid
Wasserkühlung
Enfriamiento líquido
Refrigeração líquida

052246

BP & PTI : 3 x 10l recommended

Housse de protection
- Protection cover
- Schutzhaube
050853



MADE IN FRANCE 60974/1	50/60 Hz	A	RMS A	Uo V	mm	Cables	100% CU	cm	kg
GYSPOT BP.LCX-s7	3 x 400V	32 (D)	13 000	16					
GYSPOT BP.LCX-s7 230V	3 x 200 208 230 240	63 (D)	10 500 11 000 12 000 12 500	15 15,5 17 18	3 + 3 + 3	2,5 m, Ø 200 mm², Liquid	OK	65 x 80 x 205	180
GYSPOT EVOLUTION PTI-s7	3 x 400V	25 (D) 16 (D)	14 500 11 500	8	3 + 3 + 3	4 m, Liquid 6 m, Liquid	OK	65 x 80 x 230	100

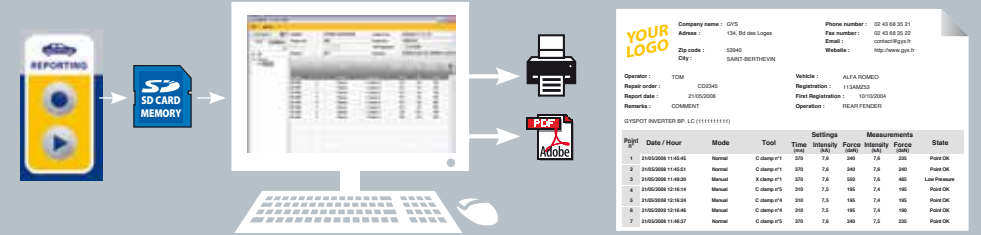
SPOT7 TECHNOLOGY

DIGITAL INTERFACE / 13 LANGUAGES (FR / EN / DEU / ES / IT / NL / DK / PL / RU / SE / TR / CN)



Enregistrement des paramètres
du point de soudure
& Exportation des données

- Save spot welding
configuration and Export data



SPOT7 7 MODES

1 STANDARD

2 MULTI

3 MANUAL

4 GYSTEEL

5 CAR MANUFACTURER

Car Manufacturer	GME Code
GM EUROPE	GME 01
PSA	GME 02
RENAULT	GME 03
TOYOTA	GME 04
BMW	GME 05
VOLKSWAGEN	GME 06
MERCEDES	GME 07
FIAT	GME 08

Cahiers des charges de réparation des constructeurs (paramètres préenregistrés)

Car manufacturer data

Updatefähige Bibliothek für vom Kfz-Hersteller festgelegte Parametersätze.

6 ENERGY

Contrôle de l'énergie transmise. Idéal pour les tests constructeur et organismes de contrôle

Energy controlled. Ideal for car manufacturer test and inspection company

Konstant Energie Modus
Zur geregelten Eingabe der Schweißenergie bei technischen Tests der Kfz-Hersteller u. Prüfinstitutionen.

7 AUTOMATIC MODE

Patent pending

Détection automatique :
• de la nature des aciers ;
• de l'épaisseur des tôles ;
• de la présence de colle ;
• de la présence de matière isolante entre les tôles.
Garantie d'une qualité uniforme du point de soudure.

Automatic Detection of:
• Steel types
• Thickness of metal sheets
• Adhesives
• Insulating material between sheets
Guarantee for a constant quality of the welding spot.

Automatische Erkennung von :
• Stahlsorte
• Blechstärke
• Oberflächenrandbedingungen (Kleber)
• Störgrößen
Die adaptive Regelung der Schweißparameter garantiert gleichbleibende Schweißpunktqualität.

100 RX, 100 RC, BPLX = 1 + 2 + 3 + 4

BPLQC, BPLC-s7, BPLCX-s7, PTI-s7 = 1 + 2 + 3 + 4 + 5 + 6 + 7

CAR BODY TEST TOOLS

BANC DE TRACTION ARRACHE TÔLE - Steel sheet traction bench - Blech-Zugbank zur Festigkeitsprüfung

VALISE DE TEST SOUDURE - Weld test kit - Schweißtestkit im Hartschalenkoffer

Tôle / Sheet / Schweißprobenbleche

- HLE / HTS 1,0 mm (x150) 050181
- THLE / VHTS 2,5 mm (x150) 050167

CAPTEUR D'EFFORT - Electrode force sensor

GYSTEEL VISION

IDENTIFIEZ VOTRE ACIER - IDENTIFY YOUR STEEL
- IDENTIFIZIEREN SIE DIE STAHLHÄRTE

Register online test certificate

35

34

for : 32DX • 100RX • BPLX • BPLCX

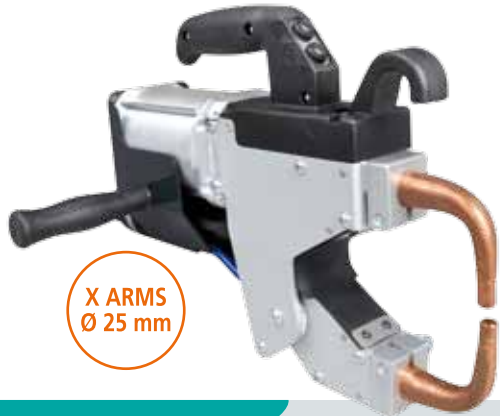
550 daN

6,5 kg including X1

- DOUBLE PRESSURE
- LIQUID COOLED
REFROIDISSEMENT LIQUIDE
- Ø 10 mm



MADE IN FRANCE



X ARMS
Ø 25 mm

Remote control (BP)



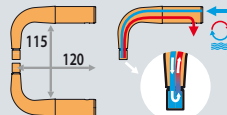
Digital screen control
Change Mode & Parameters



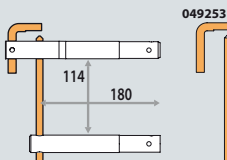
Clamp control



X Arms - Caps Ø13 mm



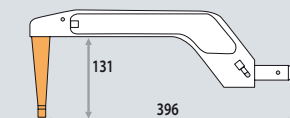
X1 8 bar/550 daN
050501



X5 8 bar/200 daN
050549



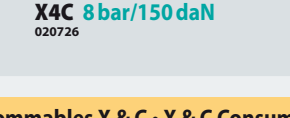
X4 8 bar/120 daN
050532



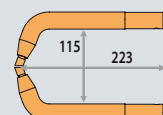
X4A 8 bar/150 daN
020702



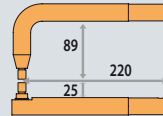
X4B 8 bar/150 daN
020719



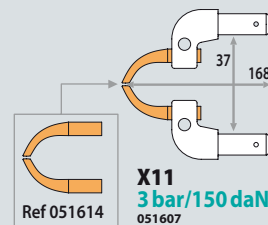
X4C 8 bar/150 daN
020726



X2 8 bar/400 daN
050518



X6 8 bar/400 daN
050587



X11 3 bar/150 daN
051607
Ref 051614

X4 (A, B & C)
combinaisons



X4A + X4A



X4A + X4B



X4B + X4B



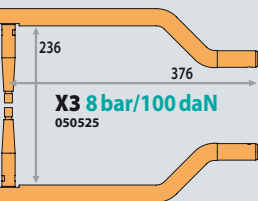
X4A + X4C



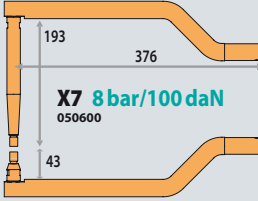
X4C + X4C



X4B + X4C



X3 8 bar/100 daN
050525

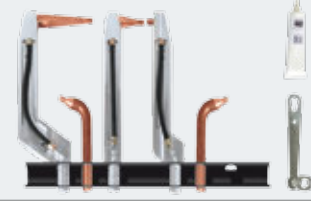


X7 8 bar/100 daN
050600

Arm panel



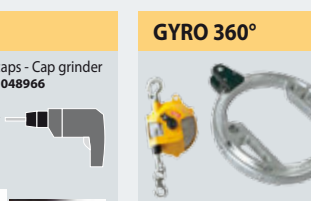
X2 + X3 + X5
018785



X4A (x1) + X4B + X4C + X2
020740



X4A (x2) + X4B + X4C + X2
020733



X Arms -
Caps Ø 20 mm



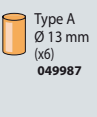
X8 8 bar/550 daN
050877



X10 8 bar/100 daN
050891

Ø 20 mm (x4)
050006

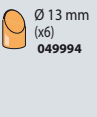
Consommables X & C • X & C Consumables



Type A
Ø 13 mm
(x6)
049987



Eurapax anti-corrosion
052758
500 ml



Ø 13 mm
(x6)
049994



Graisse contact
Contact grease
050440



Caps remover
050846



Boite consommables Spotter
• Welding Spotter consumables
• Zubehör für Punktschweissanlagen
050068

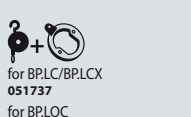


Affuteur de caps - Cap grinder
048966



Boite consommables Spotter
• Welding Spotter consumables
• Zubehör für Punktschweissanlagen
050068

GYRO 360°



for BPLC/BPLCX
051737
for BPLQC
053274
for EVOLUTION
051720

for : EVOLUTION PTI • BPLCX • BPLC

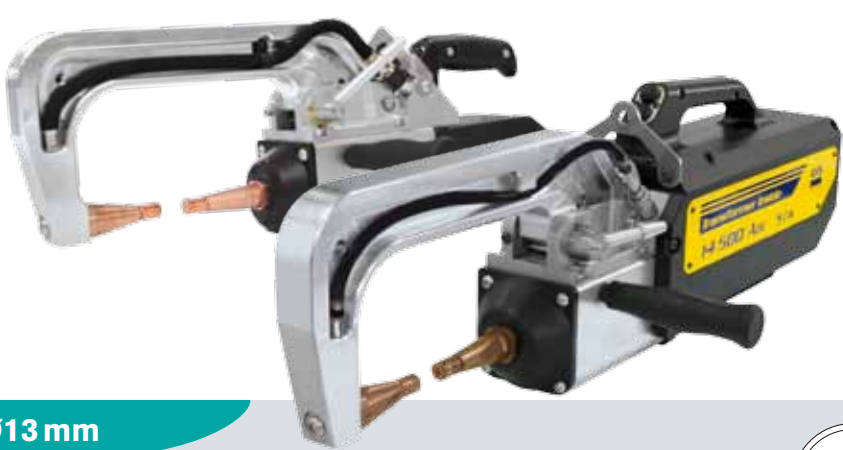
550 daN

6,5 kg including C1

- DOUBLE PRESSURE
- LIQUID COOLED
REFROIDISSEMENT LIQUIDE
- Ø 10 mm



MADE IN FRANCE



550 daN

Transformer inside

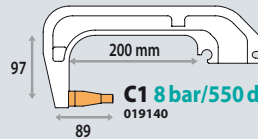
- DOUBLE PRESSURE
- AIR COOLED + LIQUID COOLED
DOUBLE REFROIDISSEMENT
AIR + LIQUIDE
- Ø 10 mm

C Arms - Caps Ø13 mm

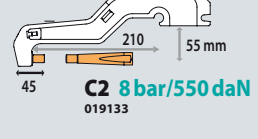
Remote control (BP)



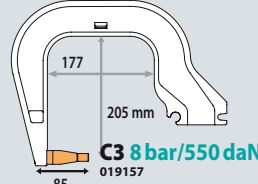
Change Mode
& Parameters



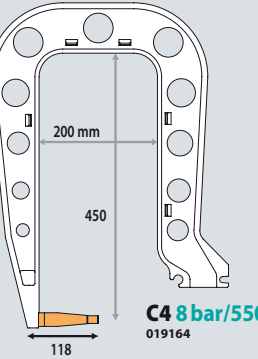
C1 8 bar/550 daN
019140



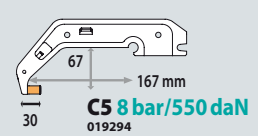
C2 8 bar/550 daN
019133



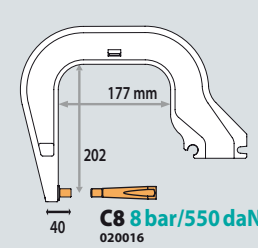
C3 8 bar/550 daN
019157



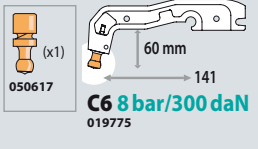
C4 8 bar/550 daN
019164



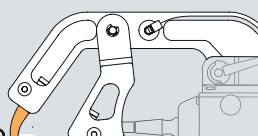
C5 8 bar/550 daN
019294



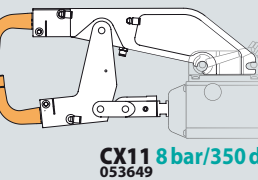
C8 8 bar/550 daN
020016



C6 8 bar/300 daN
019775



C10 4 bar/150 daN
051638
Ref 051614



CX11 8 bar/350 daN
053649

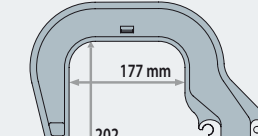


C2 + C3
+ C4
019126

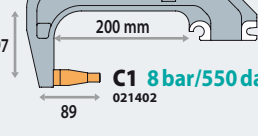
Bras isolés - Isolated arms - Isolierte Bügel



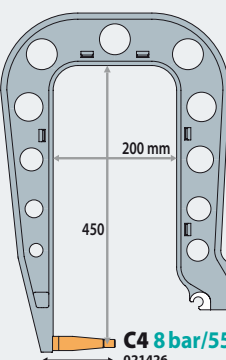
C3 8 bar/550 daN
021419



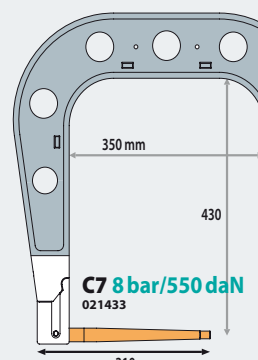
C8 8 bar/550 daN
021440



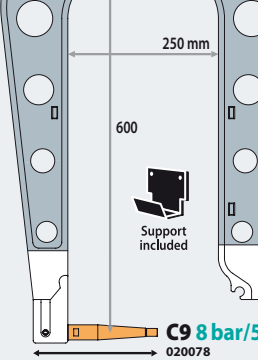
C1 8 bar/550 daN
021402



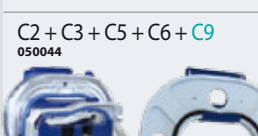
C4 8 bar/550 daN
021426



C7 8 bar/550 daN
021433



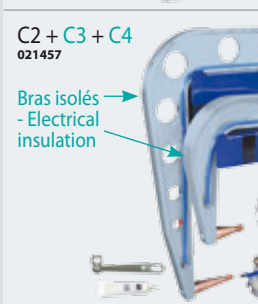
C9 8 bar/550 daN
020078



C2 + C3 + C5 + C6 + C9
050044

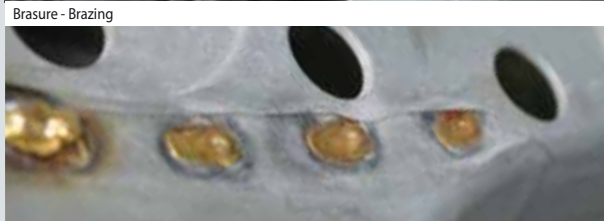


C2 + C3 + C4
021457



Bras isolés
- Electrical
insulation

15 A → 205 A
Ideal 0,6 mm



Torche motorisée Spool Gun - Spool Gun Torch
- Motorisiertes Spool Gun Brenner

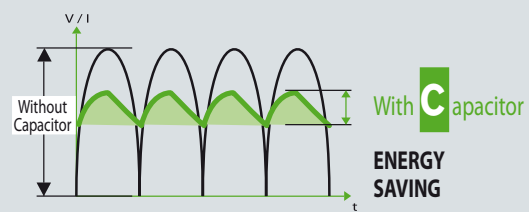
041486
Ø 100

Ideal for
- Acier / Steel / Stahl
- Inox / Stainless steel
- Alu

045699

CAPACITOR INSIDE → PERFECT WELD

M1GYS AUTO, M3GYS AUTO



M1GYS AUTO 230V 1~ **CAPACITOR** INSIDE

with accessories :
032903

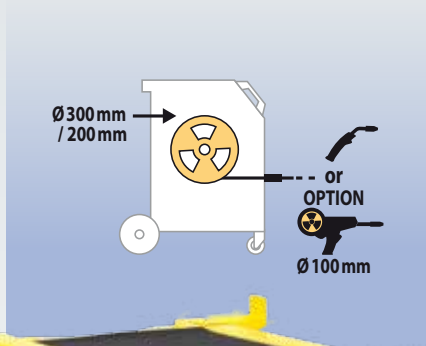
NEW TECHNOLOGY
01/2014

T1GYS AUTO 400V 3~

with accessories :
032910

T1GYS AUTO DV 230/400V 3~

with accessories :
032927



NEW 2014



M3GYS AUTO 230V 1~ 208/240V 1~ **CAPACITOR** INSIDE

with accessories :

230V 1~ 032880

208/240V 1~ 032897

NEW
04/2014

T3GYS AUTO 400V 3~

with accessories :

032958

with accessories :

032941

T3GYS AUTO DV 230/400V 3~

with accessories :

032972



SYNERGIC - EASY TO USE

Réglage automatique de la vitesse \ Auto adaptative wire speed
Automatische Einstellung der Drahtgeschwindigkeit

PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN

NEW 2014

Protection gas
Argon+Co2(Steel, Inox)
Argon (ALU/CuSi3/CuAl8)



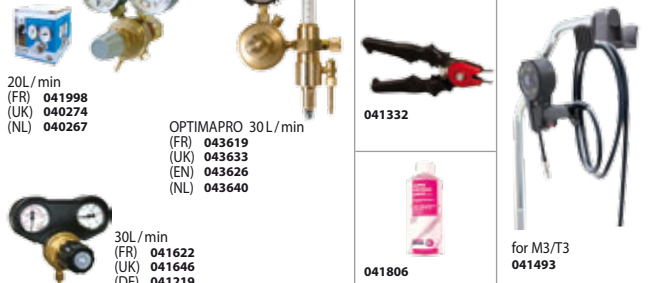
M1GYS AUTO	032903	230 V 1~	16	15 → 160	6	option	■	■		90	140A@15%	0,6 → 1	0,6/0,8	0,8	47x77x79 / 50	4,5 kVA
T1GYS AUTO	032910	400 V 3~	10	15 → 200	7	option	■	■		110	150A@25%	0,6 → 1	0,6/0,8	0,8	47x77x79 / 55	5 kVA
T1GYS AUTO DV	032927	230/400 V 3~														
M3GYS AUTO	032880	230 V 1~	16	15 → 160	6	■	■	■		90	140A@15%	0,6 → 1	0,6/0,8	0,8	60x90x90 / 67	4,5 kVA
	032897	208/240 V 1~														
T3GYS AUTO	032941	400 V 3~	10	15 → 200	7	■	■	■		110	150A@25%	0,6 → 1	0,6/0,8 0,8/1,0	2 x 0,8	60x90x90 / 72	5 kVA
T3GYS AUTO DV	032972	230/400 V 3~														

CONSUMABLES / CONSUMABLES

100 mm	200 mm
AlSi5 Ø 0,8 086685	Acier-Steel-Stahl Ø 0,6 086111 Ø 0,8 086128
AlSi12 Ø 0,8 086678	CuAl8 Ø 0,8 086661
CuSi3 Ø 0,8 086692	CuSi3 Ø 0,8 086647

	150A (MB 15)	250A (MB 25)
Ø 0,6	041875	041882
Ø 0,8	041905	041905
Ø 1,0	041912	041950
Ø 1,2	041929	041967
Special ALU		
Ø 0,8	041059	
Ø 1,0		041066
Ø 1,2		041073
Torch Box	041226	041233

OPTIONS





PACK
TRIMIG 300-4S
021624



TRIMIG 300-4S

033832



ACIER / INOX
350 A - 4 m - AIR
040946



Ø 35 mm²
4 m
043817

PACK
TRIMIG 350-4S DUO.DV
021679



TRIMIG 350-4S DUO.DV

033870



TF 4R

033849



10 m AIR COOLING Ø 70 mm²
034860



ACIER / INOX 350 A - 4 m - AIR
040946



ALU 350 A - 4 m - AIR
040953



Ø 50 mm² 4 m
043824



X2 Ø 1/1,2 mm ALU
040915



TRIMIG 300-4S

Compact

35 $\blacktriangle$ 300 A

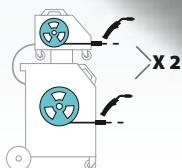
no accessories :
033832



Ø 300 / 200 mm



Max 10 m³
(50 L)



X 2

PROTECTION GAZ
Argon+CO² (Steel, inox)
Argon (Alu, CuSi3, CuAl8)

OPTION : 2 TORCHES

TF 4R



033849

OPTION

TF 4R



Ø 300 / 200 mm



TRIMIG 350-4S DUO.DV

Compact DUO

40 $\blacktriangle$ 350 A

no accessories :
033870



Ø 300 / 200 mm



+/-

ADJUSTABLE :
ELECTRONIC
CONTROL

• SOFT START
• BURN BACK
• POST GAS



Contrôle de la
dynamique d'arc
- Dynamic arc control
technology



Test d'épaisseur du matériau
- Material thickness test

MAGYS 350-4

Compact

45 $\blacktriangle$ 350 A

no accessories :
033900



Max 10 m³
(50 L)

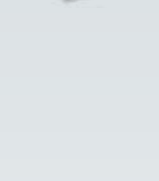
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

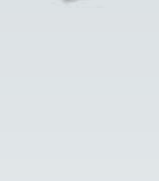
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Câble d'inversion de polarité
Polarity reversal cable
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WS-4L
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OPTION
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Max 10 m³
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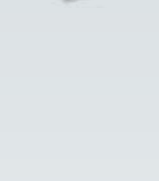
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Câble d'inversion de polarité
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Ø 200 / 300

OPTION
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Max 10 m³
(50 L)

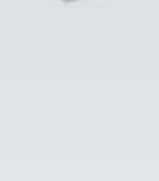
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

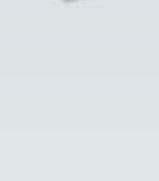
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

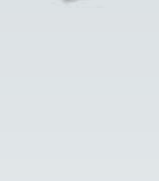
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

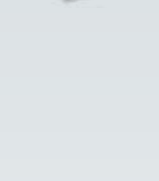
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

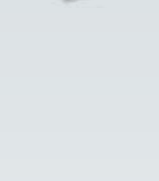
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

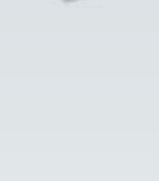
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

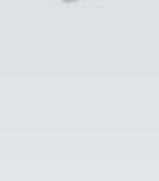
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

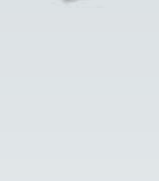
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
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OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

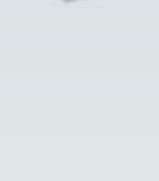
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

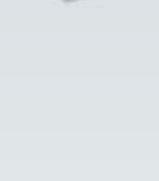
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
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040977



Max 10 m³
(50 L)

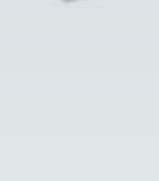
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1,3 m

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033689

WS-4L
Ø 200 / 300

OPTION
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040977



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(50 L)

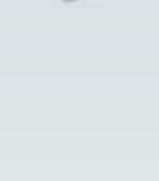
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1,3 m

Câble d'inversion de polarité
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033689

WS-4L
Ø 200 / 300

OPTION
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040977



Max 10 m³
(50 L)

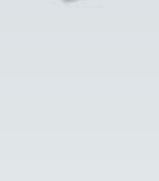
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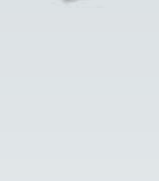
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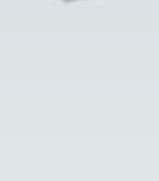
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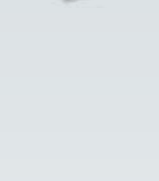
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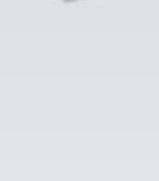
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1,3 m

Câble d'inversion de polarité
Polarity reversal cable
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WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

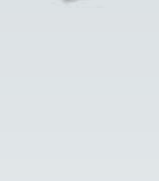
400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

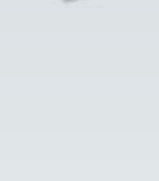
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1,3 m

Câble d'inversion de polarité
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(50 L)

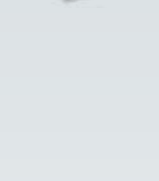
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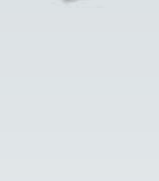
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1,3 m

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Ø 200 / 300

OPTION
Chariot / Trolley
040977



Max 10 m³
(50 L)

400 V

1,3 m

Câble d'inversion de polarité
Polarity reversal cable
033689

WS-4L
Ø 200 / 300

OPTION
Chariot / Trolley
040977



MANUAL Enter your parameters

SYNERGIC Easy to use

Choose material

Ø wire

position

Choose thickness

Adjust arc

Adjust Spot & Delay

PFC POWER FACTOR CORRECTION

FV FLEXIBLE VOLTAGE

PFC FV 30% ENERGY SAVING

SR SECONDARY REGULATION

100m

PEARL 190-2
20 190 A
 with accessories: 032002
 190 A on 13 A fuse

PEARL 190-4 XL
20 190 A
 with accessories: 031999

230V 1~

230V 1~

Included

WELD 600
040281

10M-XL
041257

OPTIMAPRO 30 L/min
 (FR) 043619
 (UK) 043633
 (DE) 041219
 (NL) 043640

PULSE IN PULSE APPLICATIONS

= Low distortion
 = Déformations réduites
 = Verzugsreduzierung

NEOPULSE 270
15 270 A

NEOPULSE 270
 1300W
020337

TROLLEY / CHARIOT
020344
 1300W Cooling Unit (5l)

INCLUDED Connection Cooling Water Unit
034273

TROLLEY / CHARIOT
 1300W
033931

PACKS NEOPULSE 270

Alu	035423	020344	—	300A, 3m liquid 040748	042162
	035676	—	033931	250A, 3m air 040724	
Acier/Steel	035690	020344	—	300A, 3m liquid 040694	—
	035324	—	033931	250A, 3m air 040700	

SIZE N°1 ON MARKET
 5" 1/4
 ERGONOMIC & EASY

Ø 1.0mm	Fe_ARG CO2	STD	4T
1.2	+1		
U=52V	I=215A		

OPTION	PRO
0.1 mm	1.0m/min
I 10 A	

Ø 1.0mm	Al_Mg5 ARG	PULSE	2T
1.9	1.0	I (A)	59
U (V)	-2		0
PRO	Prog 2		

STANDARD MODE EASY & INTUITIVE

PRO MODE 100% PARAMETERS



Ideal Alu & CuAl8/CuSi3

SQS SOFT QUICK START®
 Vitesse d'accostage contrôlée

Stable arc / Constant penetration
 Arc stable / pénétration constante

Adjustable inductance
 Inductance réglable

No spatters
 - Pas de projection
 - Keine Spritzer

Difficult Access
 - Accès difficile
 - Problempositionen

100% Burnback

Gap-Bridging
 - Referement de jour
 - Spaltüberbrückung

DSP FULL DIGITAL RJ12 - Software update

SD CARD 050914

4 DRIVE ROLLERS
 ø 37 mm
 MOTOR 75W
 Rollers Type C

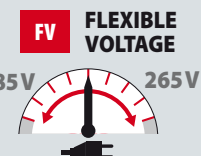
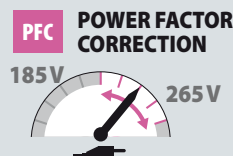
ELECTRONIC

PLASMA CUTTER

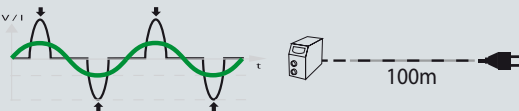
1 Ø



trafimet



PFC FV
30%
ENERGY
SAVING



PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN



3 Ø



PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN

- Choose mode :
- Découpage / Grillage / Gougeage / Mode verrouillé
 - Cutting / Metal Mesh / Gouging / Locked Mode
 - Schneiden / Gitterschneiden / Plasmafugen / Gesperrter Modus

GYS

PLASMA CUTTER

NEW
01/2014

NEW TECHNOLOGY



CONSTANT PRESSURE CONTROL

> CONSUMABLES LONG LIFE
> HIGH QUALITY CUTTING

CUTTER 85A TRI

85 A ALU 40mm
INOX/STEEL 40mm

AD with accessories : 029996

INCLUDED :
8mm
10mm



OPTION

Automatised torch

Automatic detection

Z Auto **NO HF** - 15,2m (no consumable)
040014

+ Kit CNC (Computer Numerical Control)
039988



Z Torch **NO HF** (included) - 6m
040137

OPTION 15,2m (no consumable)
039995

Option
Special gougeage - Special gouging
040052 (x1) + 040045 (x5)



45

CUTTER 25 K

25 A ALU 4mm
INOX/STEEL 6mm

20 A on 13 A fuse

with accessories : 030947

CUTTER 35 KF

35 A ALU 8mm
INOX/STEEL 12mm

PFC AD

30 A on 13 A fuse

with accessories : 031036

AIR FILTER



CUTTER 31 FV

30 A ALU 8mm
INOX/STEEL 10mm

PFC FV

30 A on 13 A fuse

with accessories : 030985



106004002

INCLUDED :

8mm
10mm



CUTTER 40 FV

40 A ALU 10mm
INOX/STEEL 15mm

PFC FV AD

30 A on 13 A fuse

with accessories : 031043

INCLUDED :

8mm
10mm



ERGOCUT S 25K

ERGOCUT S 35K

2m
10mm²



ERGOCUT S 45



ERGOCUT S 45

2m
10mm²

NEW
2014

CHARIOT / TROLLEY / Fahrwagen

ACCESSOIRES / ACCESSORIES

CONSUMMABLES / CONSUMABLES



WELD 600
25K/35K/31FV
/40FV
040298

For CUTTER
25K/35K/31FV/40FV
040120

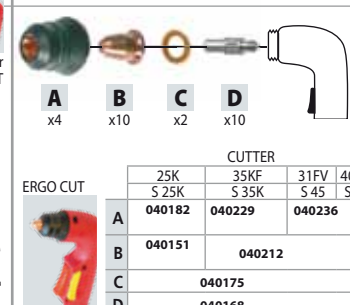


040199

only for
ERGOCUT

040205

x1



A

B

C

D

ERGOCUT

A

B

C

D

x4

x10

x2

x10

25K

35KF

31FV

40FV

S 25K

S 35K

S 45

S 45

040182

040229

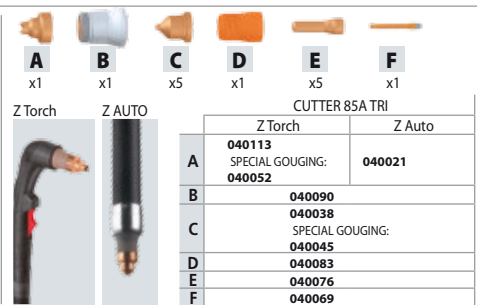
040236

040151

040212

040175

040168



A

B

C

D

E

F

Z Torch

Z AUTO

x1

x1

x5

x1

x5

x1

040113

040038

040045

040083

040076

040069

SPECIAL GOUGING:

040052

040090

040038

040045

040083

SPECIAL GOUGING:

040052

040090

040038

040045

040083

040076

040069

040021

040021

040021

040021

040021

040021

040021

040021

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040021

040021

040021

040021

040021

040021

040021

CUTTER	I ₂	Max Cut	Clean Cut	INTEGRATED TECHNOLOGY				AIR SYSTEM	EN60974-1 (40°C)	cm / kg	Protected & compatible power generator (+/-15%)
				PFC	FV	AD	KOMPRESSOR INSIDE				
CUTTER 25 K	230V 1~	16	5 → 25	6	4	4	3	—	—	—	—
CUTTER 35 KF	230V 1~	16	10 → 35	12	8	8	6	—	—	—	—
CUTTER 31 FV	230V 1~	16	5 → 30	10	8	7	5	—	—	—	—
CUTTER 40 FV	230V 1~	16	5 → 40	15	10	10	8	—	—	—	—
CUTTER 85A TRI	400V 3~	32	25 → 85	40	40	30	30	—	—	—	—

CARDUCTION 33 PRO

3 300 W

with accessories :
051232

INCLUDED

Décapage - Burn off
- Entfernen

Glass inductor
051249



Dégrippage - Heating
- Lösen

Bolt inductor
051256



Décollage - Removal
- Abkleben

Body inductor
051263



Plastic wedges
051294



Foot remote control
051300



106004001

POWERDUCTION 50L

5 200 W

no accessories :
053410



NEW
01/2014

OPTIONS



POWERDUCTION 110L

11 000 W

no accessories :
053465



NEW
01/2014

POWERDUCTION 160L

16 000 W

no accessories :
053472



Accessoires - Accessories

Aide au redressage
- Dent pulling assistance - Ausrichthilfe

Inducteur chassis
• Steel Frame Chassis

051270



Débosselage sans peinture
- Paintless dent repair -
Ausbeulen ohne Lackieren

Inducteur crayon
• Magnepopper

051287

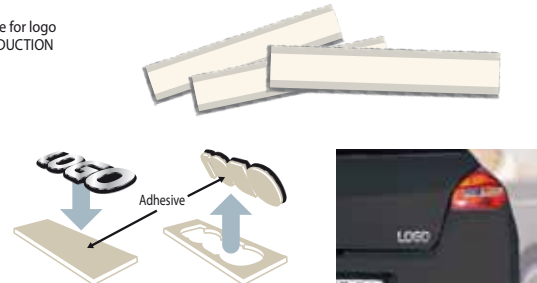


CHARIOT/TROLLEY



040120

Adhesive for logo
for CARDUCTION
(x10)
051492



SATELLITE INTELLIGENT - Smart Satellite - Satellite Komplett-Kit

PACK SATELLITE

= 1 + 2 + 3 + 4 + 5 + 6

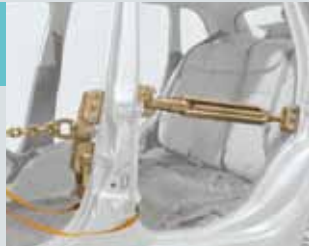
=
052727

The best from **Autobot**
www.autobot.com/pdf/7148_ENG.pdf
MADE IN FINLAND

1 SATELLITE - Satellite - Satellite Basisbügel-Set



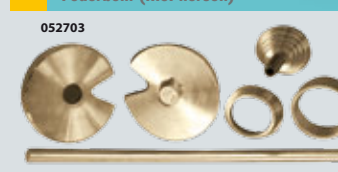
3 BARRE POUR TIRER/POUSSER - Push/Pull Bar - Zug/Druck-Stangenset



5 SANGLE DE SÉCURITÉ - Safety Strap - Sicherungsgurt



2 KIT MAC PHERSON (A) - Mac Pherson Kit - Befestigungs- Federbein (McPherson)



4 SATELLITE (B) - Bügelverlängerung



6 DOUBLE PINCE SATELLITE (C) - Double Clamp Satellite - Satellite Doppelklemme



PINCE DE TIRAGE MULTI-USAGE - Versatile pulling clamp - Multifunktions-Zugklemme



KIT MARTEAU INERTIE - Inertia hammer kit - Ausziehhammer kit



COFFRET VÉRIN HYDRAULIQUE - Hydraulic cylinder kit - Hydraulischer Drucksatz

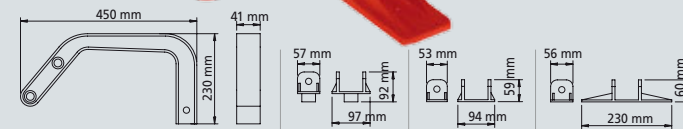
MADE IN P.R.C.



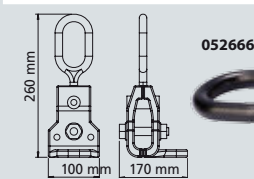
OUTILS DE TIRAGE - Frame Straightening - Ziehwerkzeuge

Kit crochet de tirage « boomerang »
- Boomerang pulling hook set
- Zughaken Set «Boomerang»

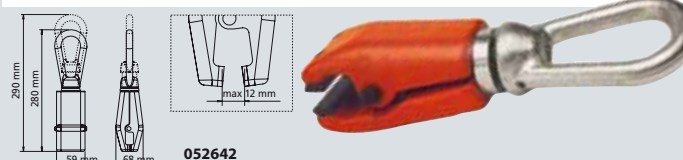
052659



Pince de tirage à angle droit
- Right angle pull clamp - Zugklemme 90° Winkel

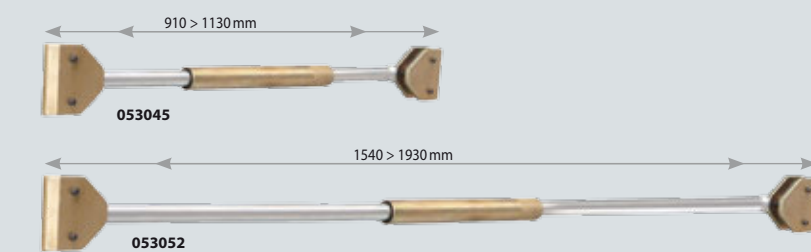


Pince de tirage à blocage automatique - Self-locking pull clamp
- Selbstklemmende Zugklemme

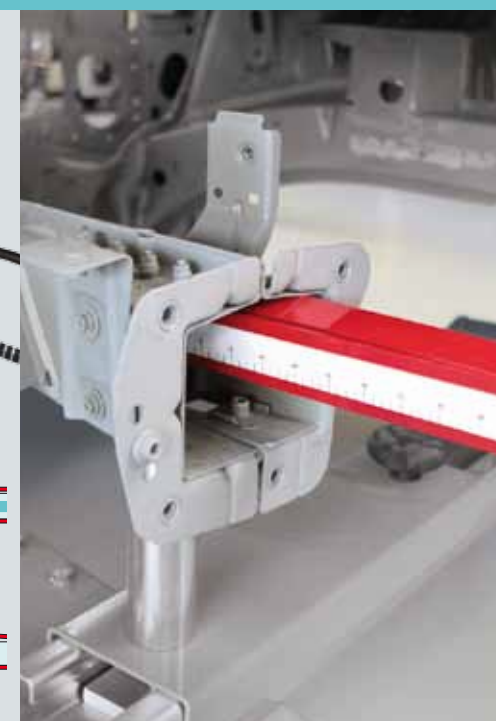
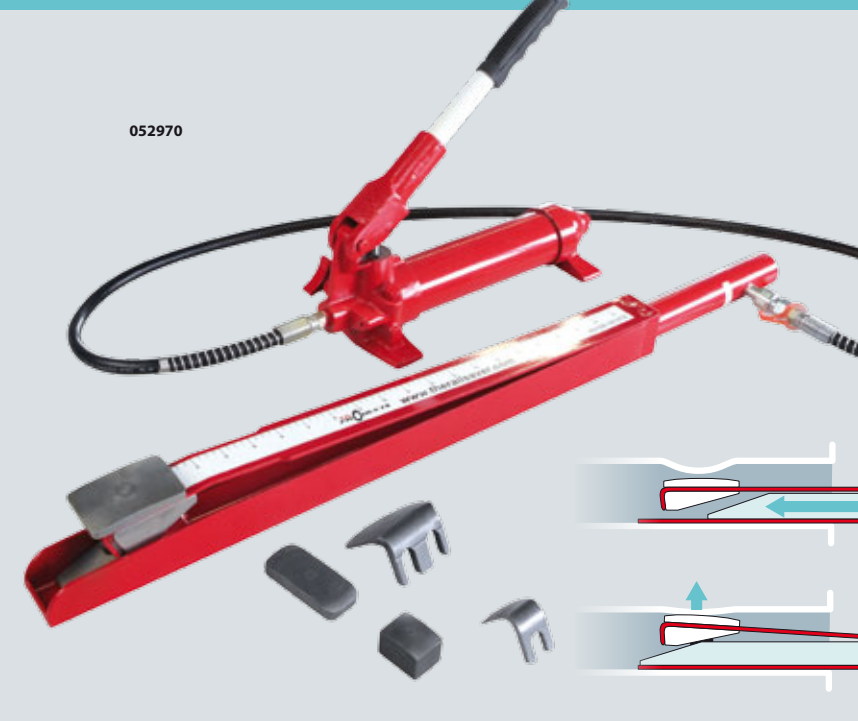


BARRE D'ANCRAGE - Anchor bar - Türspanner

MADE IN TAIWAN



RAIL SAVER



COFFRET DÉCAPEUSE PNEUMATIQUE - Pneumatic surface



051775

051874

051843

051768

Roue gomme
115 x 14 mm

Roue à décaper
115 x 14 mm

Adaptateur
pour brosse

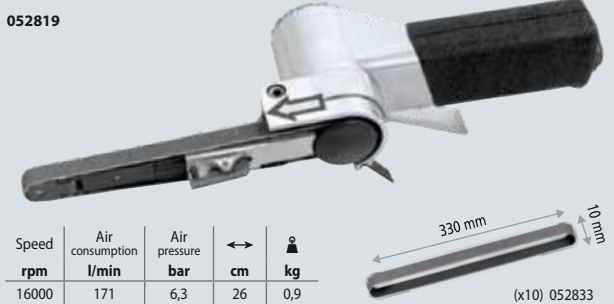
Brosse souple
103 x 23 mm

Brosse dure
103 x 23 mm

Brosse souple
103 x 23 mm

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
4000	500	86	102	6,2	280	1,2

PONCEUSE À BANDE - Air belt sander- Druckluft Bandschleifer



052819

Speed	Air	Air		
rpm	consumption	pressure	cm	kg
16000	171	6,3	26	0,9

330 mm

10 mm

(x10) 052833

PERCEUSE MANDRIN AUTOMATIQUE

- Automatic Mandrel Drill
- Druckluftbohrmaschine
m. Schnellspannfutter



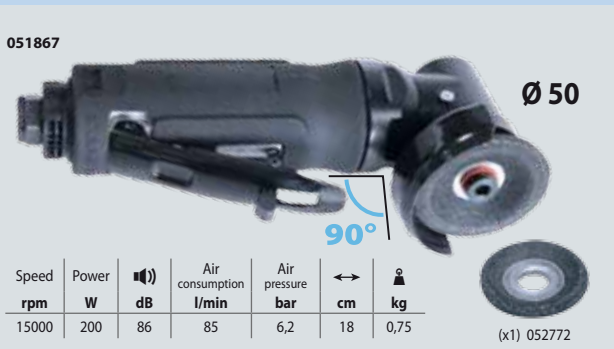
051799

Ø 13

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
800	300	92	170	6,2	18	0,9

MINI-MEULEUSE À RENVOI D'ANGLE - Mini Angle Grinder

- Mini-Druckluftwinkelschleifer geräuschgedämpft



051867

Ø 50

90°

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
15000	200	86	85	6,2	18	0,75

(x1) 052772

MINI-FRAISEUSE À RENVOI D'ANGLE

- Mini Angle Milling Machine - Mini-Winkelschleifer



051836

90°

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
18000	500	81	85	6,2	18	0,7

remover Kit - Druckluftentroster-Box inkl. Zubehör



051829

Ø 75

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
18000	200	83	171	6,2	12	0,7

Included (x1) 052468

MINI-MEULEUSE - Mini disc sander - Druckluftschleifer



051829

Ø 75

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
18000	200	83	171	6,2	12	0,7

Included (x1) 052468

SCIE COUPE TÔLE DROITE ET LIME - Saw for Straight Cut and File

- Druckluftsäge und Feile



051805

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
5000	—	85	255	6,2	10	0,8

(x5) 052789

DÉPOINTEUSE POUR CORDON LASER

- Laser cord metal sheet cutter (nibbler) - Trennwerkzeug für Lasernähte

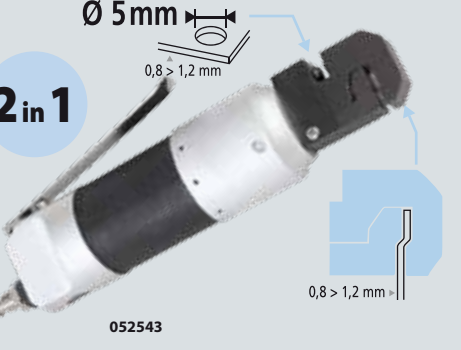


050099

050082

Indispensable pour
Necessary for :
Citroën C4 / VW / BMW ...

PINCE À SOYER ET À TROUER, Ø5MM PNEUMATIQUE - Pneumatic flange / ø5 mm punching tool - Pneumatische Loch- und Absetzzange Ø 5 mm



052543

2 in 1

Ø 5 mm

0,8 > 1,2 mm

0,8 > 1,2 mm

POINÇONNEUSE OBLONG - Pneumatic oval punching tool - Pneumatische Langloch-Blechzange



053182

6 mm

20 mm

DÉPOINTEUSES - Spot remover - Druckluft-Schweißpunktbohrer



GYSPOT DRILL
050464

Included :
Tungsten Carbide
for BORON/UHSS
ø8 (x1)
+ ø10 (x1)

Forets
de dépointage
- Spot remover drill
- Schweißpunktfräse
Tungsten Carbide for BORON/UHSS

(Ø8)
053069
(Ø10)
053076

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
800	400	85	140	6,5	35	2,3



052147

Affuteur de forêt de dépointage
- Drill bit grinder
- Schleifer für Schweißpunkt-Fräser

Drill grinder
052147

STEEL
VHSS

High Quality

High Quality

Made in Japan

RENOV'POLYCARBONATE - Compressed air polisher - Druckluftpolierer



052086

2 SPEED

052055

052062

052079

Ø 76

P 500 (x 10)
P 800 (x 10)
P 1500 (x 10)
P 3000 (x 10)

P 500 x 50 052017
P 800 x 50 052024
P 1500 x 50 052031
P 3000 x 50 052048

SERTISSEUSE PNEUMATIQUE - Pneumatic Crimper - Druckluftkantenformer



050419

Speed	Power		Air	Air		
rpm	W	dB	consumption	pressure	cm	kg
2100	2,5	80	400	6	28	2,1



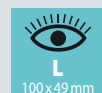
LCD 11

MMA · TIG · MIG/MAG :
10 A · 175 A

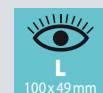


LCD TECHNO 11
042537

LCD MASTER 11
043442



LCD EXPERT 11
040755



LCD 9/13

MMA · TIG · MIG/MAG :
5 A · 400 A (TIG 300 A)



LCD TECHNO 9/13
042544



LCD MASTER 9/13 G
040861



NEW
11/2013

LCD EXPERT 9/13 G

042216



LARGE PROTECTION

NEW
11/2013

LCD EXPERT 9/13 G CARBON

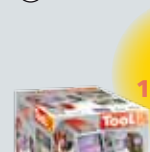
040878



LARGE PROTECTION

NEW
11/2013

LCD HERMÈS 9/13 G



NEW
11/2013

SILVER

040908



LARGE PROTECTION

RED

040885



LARGE PROTECTION

GOLD

040892



LARGE PROTECTION

★ ★ ★

GYSMATIC 9 / 13

043909



x 4
SENSORS

HIGH SENSITIVITY



★ ★

LCD SPACEVIEW 5-9/9-13

040717



NEW
05/2014



x 4
SENSORS

HIGH SENSITIVITY



VENTILATED

AIRMAX TL PREDATOR

043961



Filter (x1)
043992



x 3
SENSORS

HIGH SENSITIVITY



BRAND MASK	MODEL	LCD AUTO		mm		Teinte/Shade		ms			Adjustable		Energy		Grind	g	VERRES - Lense - Schutzgläser					
									EXTERNAL								INTERNAL					
Toolit	LCD TECHNO 11	042537	■	98x35	11	0,6	—	—		—	400	110x90	x5	040816	102x40	x5	040830					
Top Arc	LCD MASTER 11	043442	■	100x49	11	0,5	—	—		—	430	110x90	x5	040816	104x55	x5	040847					
Toolit	LCD EXPERT 11	040755	■	100x49	11	0,5	—	—		—	470	119x98	x5	040823	104x55	x5	040847					
Toolit	LCD TECHNO 9/13	042544	■	92x42	9/13	0,3	■	■		—	440	110x90	x5	040816	95,5x50,5	x5	040854					
Top Arc	LCD MASTER 9/13 G	040861	■	92x42	9/13	0,3	■	■		■	450	116x89,5	x5	040779	103,5x53	x5	040786					
Toolit	LCD EXPERT 9/13 G	042216 (CARBON) 040878 (SILVER) 040908 (RED) 040885 (GOLD) 040892	■	98x43	9/13	0,3	■	■		■	460	111,2x91	x5	040793	103,6x54	x5	040809					
Toolit	LCD HERMÈS 9/13 G		■	98x43	9/13	0,3	■	■		■	510	111,2x91	x5	040793	103,6x54	x5	040809					
Gys	GYSMATIC 9/13	043909	■	100x60	9/13	0,08	■	■		■	450	114x133	x10	043893	106x66	x10	043886					
Top Arc	LCD SPACEVIEW 5-9/9-13	040717	■	100x93	5/9-9/13	0,3	■	■		■	530	114x133	x10	043893	104x96	x5	043596					
Jackson	AIRMAX TL	043961	■	98x40	9/13	0,3	■	■		—	400	110x97	x10	043978	107x52	x10	043985					



TORCHE ASPIRANTE - Fume Extraction Torch

- Rauchgas-Absaugbrenner - Antorcha con aspiración de humos



GALETS - Rollers - Vorschubrollen - Rollen - Rodillos - Wielen - Roletes

		TYPE B	TYPE C
		Ø 37 mm	Ø 37 mm
		Ø 9 mm	Ø 19 mm
		M1/M3/T1/T2/ T3 GYS Auto, TRIMIG 300-4S, TRIMIG 350-4S, TF4R	Magys, WS4L, Neopulse 270
		x1	x2
Acier - Steel	Ø 0,6 / 0,8	042087	042353
Stahl - Acero	Ø 0,8 / 1,0	042100	042360
Inox - Stainless	Ø 1,0 / 1,2	042179	042117
	Ø 1,2 / 1,6		042384
	Ø 0,8 / 1,0	042155	042377
Alu	Ø 1,0 / 1,2	042186	040915
	Ø 1,2 / 1,6		042391
No Gas	Ø 0,9 / 1,2	042131	042407

CÂBLE AVEC PINCE DE MASSE

- cable with earth clamp - Kabel mit Masseklemme - cable con pinza de masa

		L	Ø	(x1)
150 /200 A	(x1:043114, x25:043121)	2m	16 mm²	10/25 mm²
250 A	(x1:043213, x25:043152)	3m	25 mm²	10/25 mm²
300 A	(x1:043176, x25:043183)	4m	25 mm²	35/50 mm²
400 A	(x1:043213, x25:043152)	4m	35 mm²	35/50 mm²
500 A	(x1:043176, x25:043183)	4m	50 mm²	35/50 mm²
600 A	(x1:043220, x25:043169)	4m	70 mm²	35/50 mm²

ASPIRATEUR DE FUMÉE

- Fume Extraction System - Rauchgasabsauggerät

Système de nettoyage automatique du filtre
Filter auto cleaning system
Automatische Filterabreinigung



Automatic :
043237
Manual:
043244

- 230V
- 1 100 W
- 190 mbar max
- 200 m³/h max
- 26 kg
- 390 x 210 x 500
- 71 db

043251 + 043244 or 043237 = 100 m³/h

SUPPORT TORCHE MAGNETIQUE

- MIG torch stand with magnetic base



041653

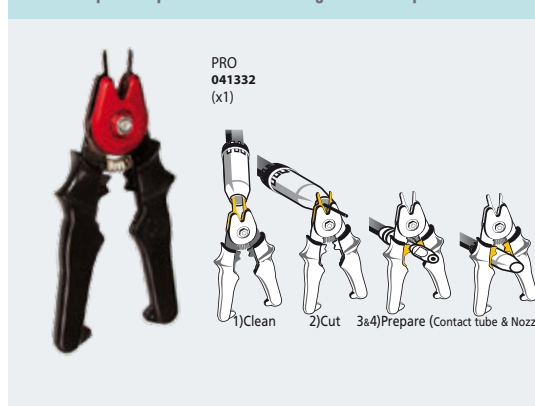
SPRAY PROTECTEUR (SANS SILICONE)

- Anti-spatter spray (without silicone)
- Antihafspray (Ohne Silikon)



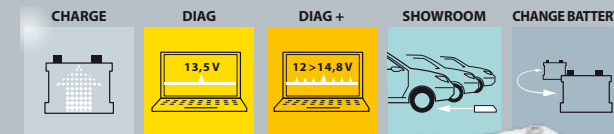
041806

PINCE SPÉCIALE MIG/MAG - ORIGINAL FIX - Special MIG-MAG plier - Spezial MIG/MAG Zange - Pinza especial MIG MAG



BATTERY CHARGER

BATTERY SUPPORT UNIT (BSU)



NEW



AUTO DETECT

MICRO-PROCESSOR CONTROL

Protection for on-board electronics

TECHNOLOGY & ADVANTAGES

100%
50% de gain de temps + batterie chargée à 100%
50% of time saved + battery 100% charged
50% Zeitersparnis + 100% Vollladung
ahorro de tiempo de 50% + batería cargada a los 100%

HIGH EFFICIENCY
Up to 15% Energy Saving
93%

EMC class B

PFC POWER FACTOR CORRECTION

185V
265V
100m

EASY MODE

?

FAN LESS TECHNOLOGY

SULPHATED BATTERIES
AUTOMATIC RECOVERY

GYSFLASH 30.12 HF

30 A 12V - 10 > 400 Ah
PFC 029224

GYSFLASH 30.24 HF

30 A 12V - 10 > 400 Ah
24V - 10 > 200 Ah
PFC 029231

GYSFLASH 75.12 HF

75 A 12V - 10 > 850 Ah
PFC FV 029262

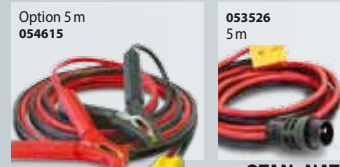
GYSFLASH 70.24 HF

75 A 6V - 10 > 850 Ah
12V - 10 > 850 Ah
24V - 10 > 425 Ah
PFC FV 029255

Tablette - Wall support Halterung



054592



BOBINES DE FIL - Welding wire reels - Drahtrollen - Rollos de hilo - Draadbijon - Bobines de fio

	kg	Ø	Ø 0,6 mm	Ø 0,8 mm	Ø 1,0 mm	Ø 1,2 mm	Normes - Norms - Normen - Norma
							DIN AWS EN
Acier - Steel - Stahl - Acero - Staal - Aço (SG2)	0,9	100 mm	086593	086609			
	5	200 mm	086111	086128	086135		
	15	300 mm	086166	086227	086234	086241	AWSA.5.18:ER70S6 EN440:G3S1
	18	300 mm		086272	086289	086296	
Galva (G2Ti)	5	200 mm	086760	086777			AWSA.5.18:ER70S2
Alu (AlMg5)	0,5	100 mm		086548			
	2	200 mm		086555	086562		DIN1732:AlMg5 AWSA.5.10:ER5356
	7	300 mm			086524	086531	
Alu (AlSi5)	0,5	100 mm		086685			
	2	200 mm			086142	086159	AWSA.5.10:ER4043
Alu (AlSi12)	0,5	100 mm		086678			
	2	200 mm			086067	086074	DIN1913:ES121R3 AWSA.5.10:ER4047
Inox - Stainless - Edelstahl	1	100 mm		086616			
308LSi	5	200 mm		086579			AWSA.5.9:ER308LSi EN12072:G199L
316LSi	5	200 mm		086326			AWSA.5.9:ER316LSi EN12072:G19123L
CuSi3 HLE - UHTS (Boron Steel)	1	100 mm		086692			
	5	200 mm		086647	086654		DIN1733:CuSi3 AWSA.5.7:ERCuSi-A
CuAl8 HLE - UHTS (Boron Steel)	5	200 mm		086661			AWSA.5.7:ERCuAl-A1 EN12072:G199L
Fil fourré, Cored wire, Fülldraht, Hilo tubular							
Acier - Steel - Stahl	4,5	200 mm			Ø 0,9 = 086623	086630	
NO GAS	0,9	100 mm			Ø 0,9 = 086104		AWSA.20:E71T-GS EN758:T42WN1H10

Adaptateur bobine - Adapter for wire reel - Korbspulenadapter (5kg - Ø 200)

042889

bobine écologique / ecological wire reel

Adaptateur bobine écologique - Adapter for ecological wire reel - Korbspulenadapter

Intensive 043305

2 locks

SAFE DATA

GYSPACK OBD

054998

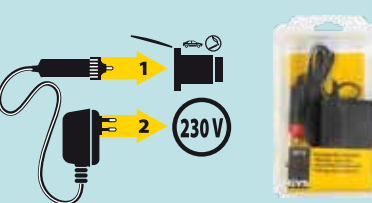
055001



INSIDE	MEMORY SAVER		
12V 7 Ah	< 4 A	< 4 A	25 x 18 x 25 cm
			3 kg

MEMORY SAVER

230V/12V
055018



PROTECTION ANTI-ARC 12V

- Anti-arc protection 12V - Lichtbogenschutz 12V - Protección anti-arco 12V

041318



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